



OWNERS MANUAL

MODEL #2500



60 YEARS OF AMERICAN INGENUITY

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CONGRATULATIONS ON YOUR PURCHASE OF KRENDL EQUIPMENT

**MODEL #2500
OWNER'S MANUAL**

**FOR ASSURED SAFETY AND CONFIDENCE, PLEASE READ THIS
MANUAL CAREFULLY BEFORE INSTALLING AND OPERATING YOUR
MACHINE.**

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INTRODUCTION

Thank you for purchasing a **KRENDL FIBER MOVING MACHINE**. With over sixty years experience in manufacturing fiber moving equipment, we have designed and built your machine with the highest quality to provide years of reliable service.

This manual has been prepared to help you obtain the maximum efficiency and service from your Krendl equipment. The machine is designed to condition and apply fibers with the utmost in dependable performance. Our primary objective is to build equipment which will provide complete satisfaction so that you may confidently recommend Krendl to others.

We do not manufacture or sell fibers. Our interest lies only in the proper performance of the equipment we manufacture. We make no recommendations or guarantees concerning various fibers.

CAUTION:

 This manual contains important information regarding the **safe** assembly and operation of your machine. We urge you to read it carefully and follow the instructions provided. If your questions are not answered in this manual, may we hear from you? We want you to be able to operate this unit safely and confidently.

UNPACKING: Store and unpack carton with correct side up. Unpack your machine **IMMEDIATELY** and check for damage in shipping. **Place any damage claim with delivering carrier, saving all packing materials for inspection.** Our warranty covers manufacturer's defects only. **DO NOT** return to shipper.

FILL IN AND RETAIN:

Krendl Machine Company
1201 Spencerville Rd
Delphos, Ohio 45833 U.S.A.


Telephone: 800-459-2069
Fax: 419-695-9301
E-mail: krendl@krendlmachine.com
Web Site: www.krendlmachine.com


For your protection in the event of theft or loss, please fill in the information requested for your own records. This information will be needed for in-warranty repairs. You may also want to attach a copy of your invoice.

Machine model number_____	Blower motor manufacturer_____
Serial number_____	Agitator motor manufacturer_____
Blower(s) serial number(s)_____	Speed reducer manufacturer_____
Date of purchase_____	Supplier_____

The model and machine serial numbers are located on the hopper of the machine unit. The blower(s) serial number(s) is located on the motor housing of the blower(s). The motor(s) serial number(s) is located on the motor(s) housing and the reducer serial number is located on top of the reducer.

GENERAL SAFETY INFORMATION

 **Important:** Read **all** instructions **before** operating this unit. This equipment can be potentially dangerous and must be used in strict accordance with instructions.

 **Disclaimer Notice:** The manufacturer will not be legally responsible for any injury or damage resulting from the improper use of this equipment or the failure to follow instructions.

Unpacking

Handle cartons with care to avoid damage from dropping or bumping. Store and unpack cartons with the correct side up. Completely remove machine from the packaging and from any shipping pallet or skid to which it might be attached. In addition, completely remove all shipping materials from **inside** the machine.



General Safety

1. Read this manual carefully and become familiar with your machine unit. Know its applications, limitations, and any hazards involved.
2. This machine was designed and manufactured for specific applications. Do not attempt to modify the unit or use it for any application it was not designed for. If you have any questions about your intended use or the machines suitability, ask your dealer/distributor or consult the factory. The manufacturers' could not possibly anticipate every circumstance that might involve a hazard. For that reason, warnings in the manual and warning tags or decals affixed to the unit, are **not** all-inclusive. If you intend to handle, operate, or service the unit by a procedure or method not specifically recommended by the manufacturer, first make sure that such a procedure or method will not render this equipment unsafe or pose a threat to you and others.



Electrical Safety

- The **National Electric Code** (NEC) in the United States and many international electrical codes require frame and external electrically conductive parts of this machine to be properly connected to an approved earth ground. Local electrical codes may also require proper grounding of machine. Consult with local electricians for grounding requirements in your area.
- Never handle any kind of electrical cord or device while standing in water, while barefoot or while hands or feet are wet. Dangerous electrical shock will result.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area. (metal decking or steel work)
- Reference NFPA 79, 70E, or OSHA safe work practices when performing energized work procedures.



Safety/Caution

- **Be Safe** - Keep away from moving parts.
- **Be Safe** - Make sure all guards, hopper bars, and hopper extensions are in proper place **before** operating machine. Hands should **never** pass below hopper bars.
- **Be Safe** - Do not remove motors or lift hopper when unit is connected to power supply.
- **Be Safe** - Make sure agitator/blower motor control and remote control hand pendant switches are in **off** position **before** connecting the power supply to the machine.
- **Be Safe** - Make sure machine is properly grounded. Protect all electrical supply cords from sharp objects, moisture, and other potentially hazardous materials. Keep power cords in good repair. Electrical service must be performed by a qualified electrician.
- **Be Safe** - Disconnect power supply **before** inspecting or adjusting unit.
- **Be Safe** - Consult a qualified technician to answer questions **before** attempting to operate, or injury may result.
- **Be Safe** - Wear an **approved** dust mask or respirator for operator comfort and protection.
- **Be Safe - Emergency Kill Switch** - In case of emergencies, always use red stop button located on top of Main Control Panel. It will stop all feeding and agitation.



Make Sure!

- Hopper is empty of foreign objects **before** starting.
- Adequate electrical power is supplied or damage to unit will result.
- Blower filter is kept clean and in place when blower is on.
- Blower is turned off **immediately** if hose is plugged, or blower will overheat.
- Agitator motor must be on **before** adding fiber.
- Blower(s) must be on, when agitators are running, or machine will bind.
- Agitator motor should not run with hopper empty for more than a few minutes, or damage to seals will result.
- Sprockets, chains, belts and pulleys are correctly **aligned** and **tensioned**.
- Pieces of bag are **not** left in the machine as this can bind and stall your machine.

DECALS



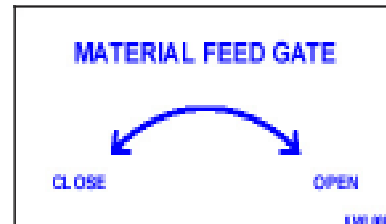
Keeping the filter clean will result in longer blower life and better performances.



Rotating parts can be dangerous! You can snag clothes, skin, hair, hands, etc. This can cause serious injury or death.



Manufacturer information is provided here along with machine model, and serial number.



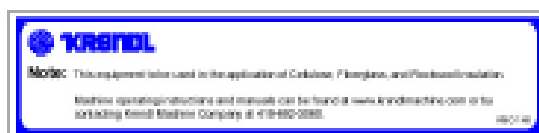
Opens and closes the material feed gate which in turn controls the production.



Stops machine if there is an emergency.



Identifies position of material feed gate.



Machine should be used with these products.



Reset button for motor.



Made in the U.S.A.



General safety information intended to reduce the risk of serious injury or death



Operating machine at specified voltage will result in longer machine life and better performance.



Specifies the voltage this outlet is rated for.



Indicates that this outlet is intended for only the remote control outlet. Each time machine cycle starts, an audible alarm warns the operator that the machine is about to come on.



Indicates that this outlet is intended for only the wireless remote. Each time machine cycle starts, an audible alarm warns the operator that the machine is about to come on.



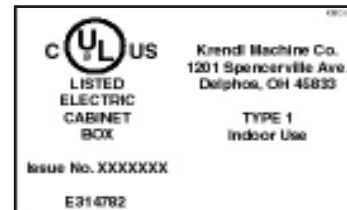
Rotating parts will be moving in this direction.

KMC-01234

Part number for identification and tracking.



Indicates the input power of the machine.



Indicates that the electrical box on the machine is in compliance with UL codes.



Indicates which employee inspected equipment and on what date.



Identifies if machine is in remote mode, manual mode, or off position. In manual mode this switch operates machine. In remote mode the hand pendant operates machine. Each time machine cycle starts, an audible alarm warns the operator that the machine is about to come on.

WARRANTY:

Krendl Machine Company (Company) warrants to each original purchaser (Buyer) of its equipment or accessories that such products will be free of manufacturing defects for a period of 12 months from the date of shipment to the Buyer.

No warranty is made with respect to:

1. Components or accessories manufactured and warranted by others. Warranties for purchased component parts as supplied from vendor such as engine, electric motor, blower, gearbox, transmission, etc., if furnished by the manufacturer of the component, are on file at the Company's main office and copies will be furnished at request of Buyer. Component(s), shipping costs prepaid, shall be sent to Company who in turn shall forward to vendor for evaluation and warranty determination.
2. Any defect caused by repair, alteration and/or adjustment performed by Buyer or customer/ vendor of Buyer without the express written authorization of the Company.
3. The labor costs of replacing parts by parties other than the Company.
4. Any machine that has not been operated and/or maintained in accordance with normal industry practice and the written recommendations of the Company. (e.g. machine operated with an improperly sized, worn or damaged hose, improper or inattention to preventative maintenance, etc.)
5. The product has been subjected to misuse, negligence or accident or results of any application or use of the blowing equipment not in accordance with the Company recommendations.

This limited warranty does not cover the free replacement of component parts that become inoperative due to wear and usage and need to be replaced on a regular basis, including but not limited to: airlock seal(s), agitator(s), shredder(s), auger(s), fuse(s), switch(es), clutch(es), hose(s), shaft seal(s), chain(s), belt(s), sprocket(s), pulley(s), bearing(s), cable(s), battery(ies), filter(s), fan(s), etc.

The Company's obligation under this warranty is limited to repairing or replacing (at Company option) any part that is determined by the Company to be suffering from a manufacturing defect. The Company (at Company option) will provide any required parts and labor to the Buyer. If the equipment or parts must be returned to the Company for repair, all transportation costs shall be the Buyer's responsibility.

This limited warranty is expressly in lieu of any other guarantees and / or warranties, oral or written, expressed or implied, including without limitation, the implied warranty of merchantability. No warranty, express or implied, other than the aforesaid warranty is made or authorized by Company. Company shall not be liable for any direct, indirect, incidental or consequential damages to property or injury to any person or costs associated with loss of production resulting in loss of revenue, profits or loss of equipment through the use of this equipment.

Note: Special job circumstances incurring costs for specialized repair and next day delivery of parts will not be reimbursed by the manufacturer unless authorized by factory.

RETURNED GOODS PROCEDURE:

IF MACHINE WAS NOT PURCHASED DIRECTLY FROM KRENDL MACHINE COMPANY, CONTACT YOUR SUPPLIER / DISTRIBUTOR.

When returning products to Krendl for repair, first obtain a return goods authorization, at which time you will be given shipping instructions. The product must be shipped **PREPAID**:

Krendl Machine Company
1201 Spencerville Rd
Delphos, Ohio 45833 U.S.A.

Telephone: 800-459-2069
Fax: 419-695-9301
E-mail: krendl@krendlmachine.com
Web Site: www.krendlmachine.com

Once the unit is received, it will be inspected. In-warranty units will be repaired and returned immediately. An estimate of repair charges will be provided for out-of-warranty units.

SPECIFICATIONS

MODEL #:	2500
AIRLOCK DIAMETER:	12"
AIRLOCK LENGTH:	16"
OVERALL HEIGHT:	68"
LOAD HEIGHT:	51"
WIDTH (Depth):	30"
LENGTH:	55"
WEIGHT (Pounds):	1112
ELECTRICAL:	240VAC
BLOWER VOLUME (cfm):	135
BLOWER PRESSURE (psi):	4.5
AIRLOCK OUTPUT (Diameter):	4"

MAXIMUM FEED RATES:

Cellulose lbs./hr.	3400
Fiberglass lbs./hr.	1200

NOTE: WHEN RUNNING THE #2500 MACHINE OFF OF A GENERATOR, THE IDLE CONTROL FEATURE ON THE GENERATOR (IF EQUIPPED) MUST BE TURNED OFF OR WARRANTY IS VOID.

WARNING: Recommended hose size, type and length must be used to achieve maximum results. Krendl cannot guarantee performance of the machine if hoses are undersized, worn, damaged, or hoses other than those we recommend are used.

BEFORE YOU RUN THIS MACHINE...PLEASE READ THE REST OF THIS MANUAL!!

ASSEMBLY

Prior to packing, your machine has been assembled and tested to assure quality performance. However, to safeguard against damage in shipping, certain items are packaged separately within your carton and will need assembly. Remove extra drive chain which may be used later to change shredder direction for other applications.

POWER CORDS: (20-30 amp twist lock inputs only)

Female receptacle(s) need to be wired properly to main power cord(s). (For 240 volt 60 hz. see illustration E and consult electrician for assistance.) Units shipped to European countries will have a standard two prong 230V 16 amp plug and a three prong 230V 32 amp plug supplied. Units shipped overseas to other than Europe do not have plugs and receptacles on input cords due to the varying electrical plug configurations in different countries, unless provided by Krendl agents or suppliers.

SLIDE GATE HANDLE:

Prior to packing, the slidegate handle was assembled backwards to safeguard against damage in shipping. Remove handle and reinstall, so handle sticks out back of machine. **Do not** over tighten nut, so handle is free to spin.

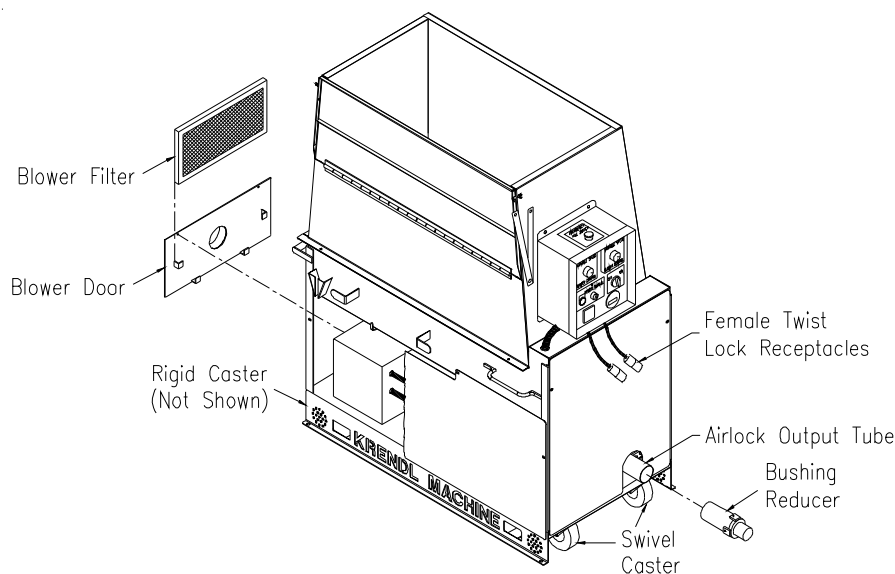
ASSEMBLY OF OPTIONS: (See illustration A)

5" Wheel Package: (standard or heavy duty)

Attach two swivel casters on airlock end of machine for increased mobility. Mount rigid casters on blower end with the hex bolts provided.

Bushing Reducer: (3" or 4" output)

Bushing reducer inserts into output tube of airlock. Press reducer firmly against shoulder and tighten two hold-down bolts to secure unit in place. The bushing reduces the size of opening at the airlock to match the hose, providing a more consistent feed while preventing plugged hoses. (Standard output tube on model #2500 is 4".)

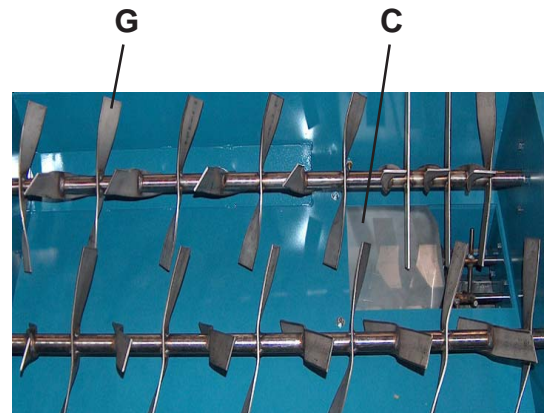
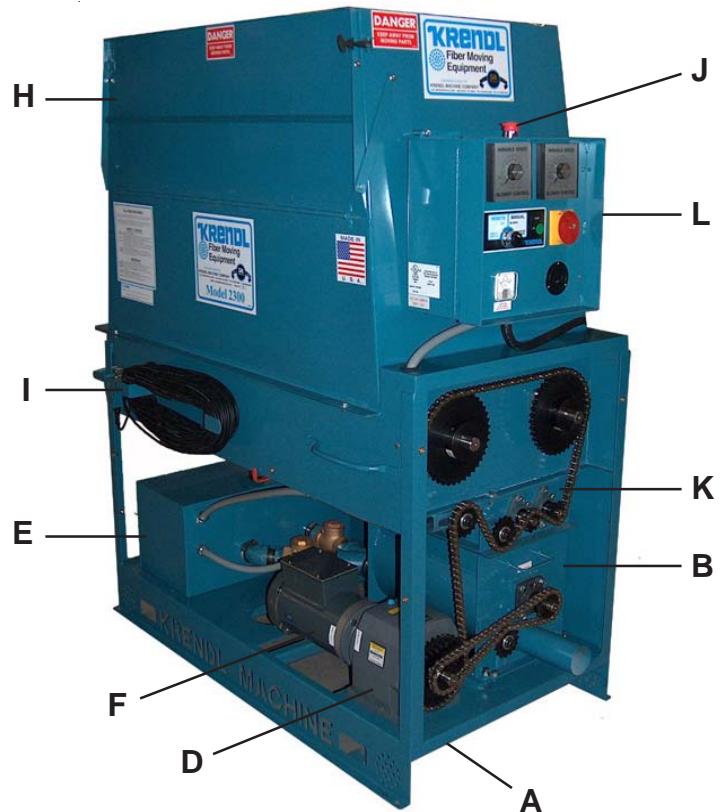


(Illustration A)

BASIC COMPONENTS

This is a view of the basic components of your machine. It shows the location of each item and gives the function of each. Use this as a guide throughout the manual.

- A) BASE UNIT** — Lower frame unit supporting blower system, speed reducer, motor, airlock and hopper.
- B) AIRLOCK** — Traps air and fiber while providing a metered flow.
- C) SLIDEGATE** — Meters the amount of fiber dropping into the airlock by controlling size of airlock opening.
- D) SPEED REDUCER** — Reduces speed of agitators/airlock drive motor while output power remains constant.
- E) BLOWER SYSTEM** — Unit includes blowers, check valve protection, filter and blower control.
- F) MOTOR** — Provides driving power for speed reducer and agitator/airlock system.
- G) AGITATOR** — Conditions and augers fiber in the hopper.
- H) HOPPER** — Upper unit of machine holding fiber which includes hinged access door.
- I) REMOTE CORD HANGER** — Storage for remote control cord.
- J) KILL SWITCH** — Safety device for immediate stopping of machine. (Located on electrical box)
- K) SHREDDER SYSTEM** — Increases production and coverage on all fiber products while reducing clumps that may exist in various fibers.
- (L) MAIN CONTROL PANEL** — Connects with main power, allowing operation of unit at machine or Remote Cord.
- (M) INVERTER CONTROLLER (2500)** — Reduces amp surge on startup. (Not Shown)



(Illustration B)

OPERATING INSTRUCTIONS

Machine Hook-up

This unit comes ready for connection to insulation hose, power cords, and accessories.

The #2500 provides a direct connection to 4" insulation hose. Slide hose on to outlet and secure with a hose clamp. All hose connections **must** have hose clamps to prevent air leakage from blower to nozzle. This helps to prevent hose plugging.



The #2500 AC drive unit has been pre-set to English parameters at the factory. Changing these settings will void the warranty. **NOTE:** When running the #2500 from a generator, the Idle Control feature (if equipped) on the generator, must be turned OFF or warranty is void.



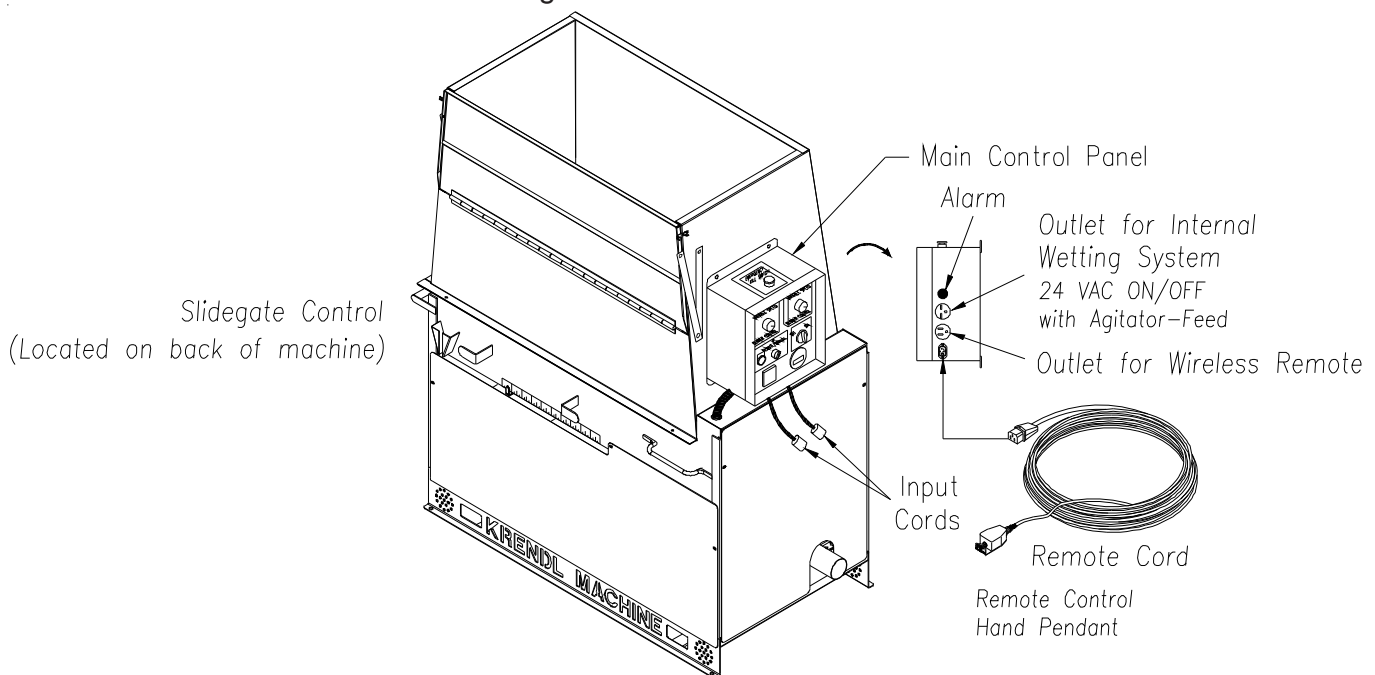
Remove remote control cord, packet, accessories, ect. from hopper and plug remote control cord into **Main Control Panel Box** located on hopper. (See Illustration C)

The first bag of insulation into hopper should be well broken by hand to assist agitator action. **Caution: Never** put hands in hopper when machine is running or force feed fiber by pushing down on insulation.

When assembling unit, make sure remote control **hand pendant** switch is in the **off** (middle) position and close **slidegate**.



1. Connect power to Input Cord(s) located below Main Control Panel. (See Illustration C)
On double input units, **both** input cords must be supplied with power from two separate sources for unit to work properly. When using extension power cords, wire gauge size should not be less than input cord on unit and not to exceed 50' in length. **Caution:** Operating unit with less than required voltage or inadequate generator size will result in damage to electrical components. This machine is marked with the correct input voltage on input cords located on bottom of the Main Control Panel. **Do not** operate machine with less than required voltage. Damage to motors and other electrical parts will result. Check voltmeter on Main Control Panel when machine is running.

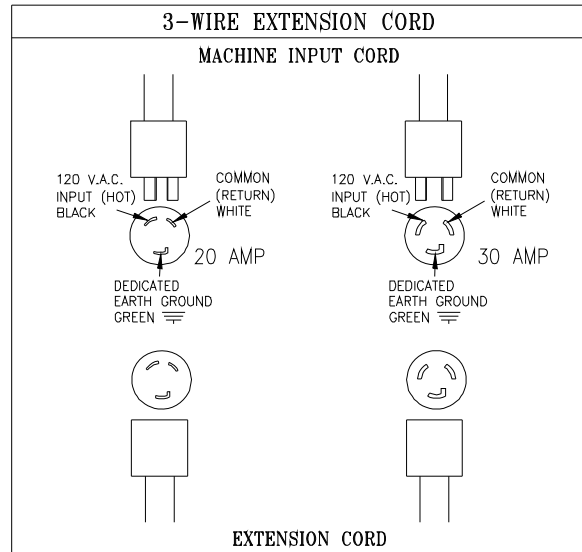


(Illustration C)

Machine Hook-up (cont.)

2. For 120volt, 60hz. models only, properly connect female receptacle to extension cord. See Illustration D and consult electrician for assistance.

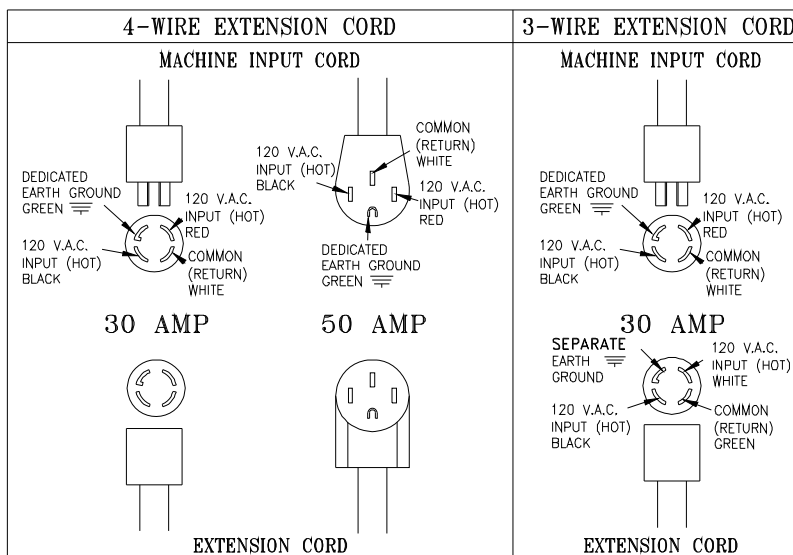
Electrical Hook-up for 120volt, 60hz.



(Illustration D)

3. For 240volt, 60hz. models only, properly connect female receptacle to extension cord. See Illustration D -1 and consult electrician for assistance.

Electrical Hook-up for 240volt, 60hz.



(Illustration D-1)

IMPORTANT NOTE FOR 3-WIRE CORD:

A **separate** isolated ground is required that connects the frame of the machine to an earth ground source. Serious injury or death may result if machine is **not** properly grounded. If you have any further questions, consult a qualified electrician.

Electrical Operation

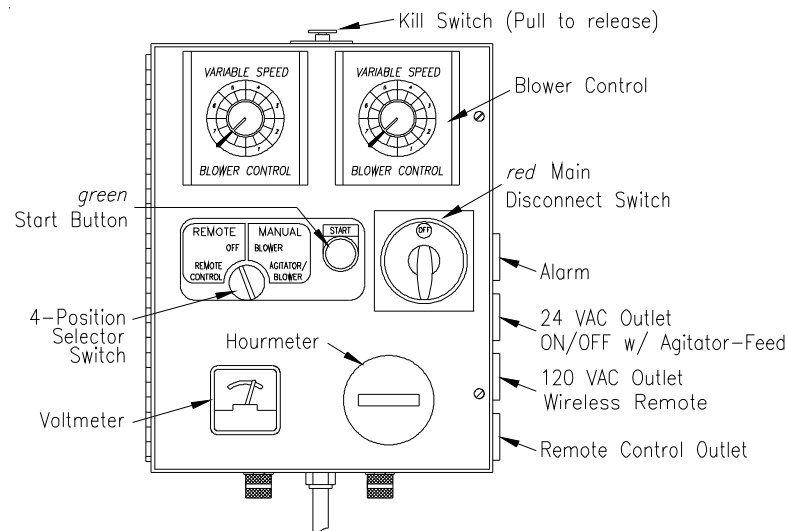
PRESS KILL SWITCH TO IMMEDIATELY STOP MACHINE AT ANY TIME!

1. Make sure Kill Switch is out by pulling. (See Illustration E)
2. Turn *red* Main Disconnect Switch to ON position. (See Illustration E)
3. Set 4-Position Selector Switch to OFF. (See Illustration E)
4. Press *green* start Button. **Machine will not run unless start button is pressed after Kill Switch is out and red Main Disconnect Switch is on.** (See Illustration E)
5. Select operating mode on 4-Position Selector Switch from one of the following options:

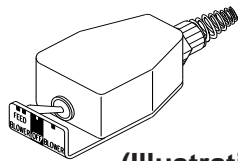
Remote: Remote control hand pendant will control machine.
Off: Machine will not run. (overrides remote hand pendant)
Blower: Only the blower will run continuously. (manual control at machine)
Agitator-Feed/Blower: Both the blower and the agitator-feed will run continuously. (manual control at machine)

Main Control Panel (lid closed)

(Illustration E)



6. When operating in **Remote mode**, the 4-Position Selector Switch must be set to **Remote** position. (See Illustration E)
7. Remote control hand pendant positions will be selected from the following:



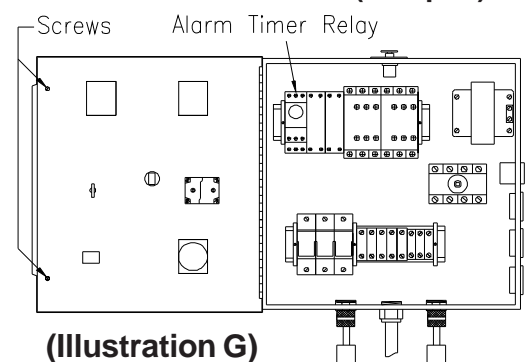
(Illustration F)

BLOWER-FEED - operates both **blower motor** and **agitator-feed motor** simultaneously
OFF - (middle position) all functions stop
BLOWER - operates the **blower motor** only

8. If using optional Internal Wetting System(IWS), connect IWS cord to 24 VAC Outlet on Main Control Panel.
9. Adjust blower(s) and slidegate to desired settings. (See page 13 and 14)
10. **To adjust alarm time**, follow the procedure below: (See Illustration G)

- a) Unplug machine from power source.
- b) Turn **off** *red* Main Disconnect Switch, loosen two screws in door, and open Main Control Panel lid.
- c) Turn Timer Relay knob to desired setting. (clockwise to **increase** warning time)
- d) Close lid, tighten two screws in door, plug in machine, turn on *red* Main Disconnect Switch and press *green* Start Button.
- e) Retest machine.

Main Control Panel (lid open)

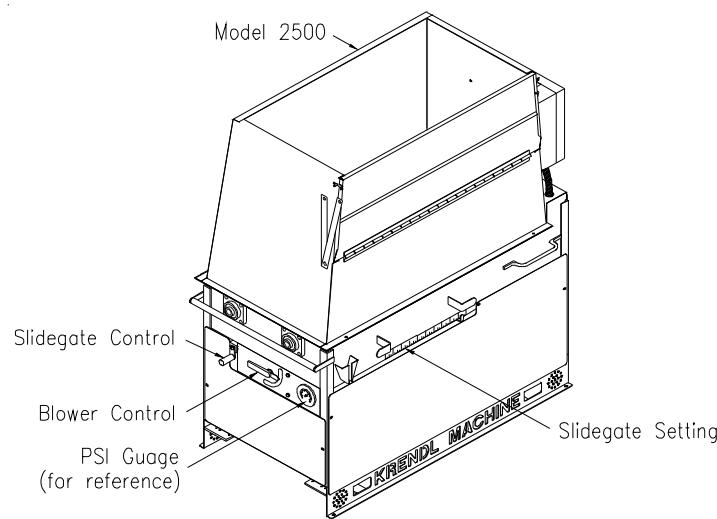


(Illustration G)

Mechanical Settings

Your machine contains blower and slidegate controls used to adjust your machine for each application and type of fiber. (See Illustration H for machine model and location of controls) **Blower control** (air) and **slidegate** (material feed) are adjusted according to:

- Application:** Open blow, retro-sidewall and spray-on applications require varying amounts of control.
- Type of Material:** Cellulose, fiberglass, and mineral wool have different textures and densities that respond to machine settings.
- Hose:** Corrugations or roughness of interior surface, diameter, length and elevation of hose will also require varying adjustments.
- Weather Conditions:** Temperature and humidity may require day to day adjustment of machine settings.



(Illustration H)

BLOWER CONTROL AND SLIDEGATE GENERAL SETTINGS:

Blower control can increase or decrease the amount of air in the system, affecting the velocity (speed) and spread rate (coverage) of fiber. (See Illustration H) The blower control dial operates clockwise, from HIGH to LOW, controlling air pressure and amount of air.

Opening or closing slidegate (material feed) controls the amount of fiber dropping into the airlock which changes the production rate (lbs. per hour). (See Illustration H) For calibration purposes the scale located on right side of machine indicates how many inches the airlock slidegate is opened.

The blower and slidegate controls **working together** affect the distance fiber can be blown through a hose without plugging. These controls also affect the accurate blowing of fibers for spraying applications.

These settings control the following:

- **Density** of fiber blown in retro-sidewall application.
- **Velocity** of material impact when spraying.
- **Dust** on open blow.
- Material **spread rate** or coverage.
- **Production** rate (lbs. per hour blown).

Mechanical Settings (cont.)

GENERAL BLOWER CONTROL AND SLIDEGATE SETTINGS FOR OPEN BLOW: (See Illustration H)
 With the **slidegate** closed, turn **agitator-feed motor on** and variable speed blower control(s) on low. Fill hopper with insulation and adjust **blower control** and **slidegate**. In making adjustments, move controls proportional to each other. (i.e. If variable speed **blower control** is half speed, **slidegate** should be half open.) Open slidegate to allow fiber to drop into the airlock providing good production, but not beyond point where hose plugs. As hose length is increased, the **blower control** speed is increased while closing the slidegate proportionally. This will increase the distance fiber can be blown through the hose and improve material coverage rate, while decreasing the blowing production rate (lbs. per hour blown). These adjustments are for open blow. If specialty application or retro sidewall work is done, refer to General Blower/Slidegate Settings chart(below left) or fiber manufacturer.

GENERAL BLOWER/SLIDEGATE SETTINGS:

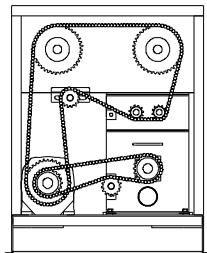
Since specific settings need to be determined by each operator, the following are only suggested guidelines. Consult the fiber manufacturer for additional recommendations specific to **their** product.

APPLICATION	BLOWER CONTROL	SLIDEGATE
Open Blow	High	Full Open
Sidewall-Retrofit	Low-Med	1/3 Open -Half Open
Wall Cavity Spray	Medium	Half Open
Commercial Spray(Adhesive)	High	One-third Open

SHREDDER ASSEMBLY:

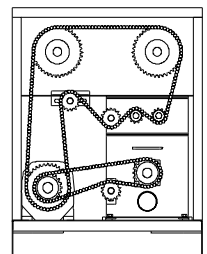
This unit is supplied with a shredder assembly; airlock/agitator speeds are preset at the factory. **No** further sprocket setting speeds are needed, as this system will accommodate most fibers and applications. However, the shredder **direction** can be adjusted as described below.

SHREDDER ADJUSTMENT:



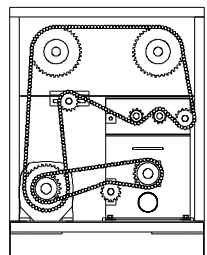
(Illustration I)

Unidirectional Rotation (See illustration I) is preferred as an all-around setting for a combination of materials and applications. This setting provides for the greatest **coverage** and **best control** of the fibers in wall cavity spray, commercial spray, internal wetting (stabilized) and open blow applications.



(Illustration J)

Center-Down Rotation (See illustration J) force feeds the fiber into the airlock at a faster rate. This direction is preferred for the greatest **production** of various fibers in an open attic blow application although coverage may decrease. This setting will provide ample coverage and good control of the fibers in wall cavity spray, commercial spray, internal wetting (stabilized) and open blow applications.



(Illustration K)

Center-Up Rotation (See illustration K) is preferred for extended **coverage** on rock wool. **Note: For this application an upgrade kit will be needed.**

GENERAL MAINTENANCE

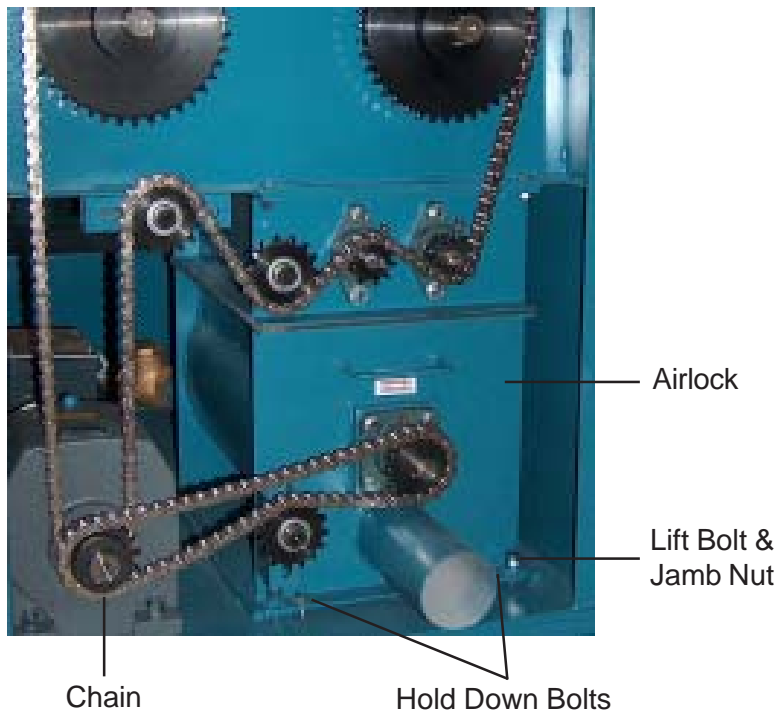
Periodic preventive maintenance will add years of life to your equipment. Reviewing the information in this manual will go a long way in reducing downtime and lost income.

! KEEP CLEAN: During operation, keep material from accumulating on Blower Filter. Always keep Filter in place while operating machine. After each use, remove fiber from hopper and blow out hose. (Use BLOWER mode at Main Control Panel or Hand Pendant.) Clean air from insulation hose can then be used to blow fiber from agitator motor and Blower Filter area. The *Blower Door* attached to this unit reduces filter maintenance. (See Illustration A on page 8)

Airlock: (Seal Replacement)

The purpose of the airlock seal is to trap air and fiber until it rotates 180° to the 6:00 o'clock position. At this point, fiber is pushed by air from the blower, out of the chamber. Worn or damaged seals allow air and fiber to escape back into hopper, thus reducing production and coverage. When it is necessary to replace seals, follow these directions:

Disconnect power from unit!! Remove hose from input of airlock, remove chain on output. Using a 9/16" socket, remove hold down bolts from airlock. Lower the front of the airlock down by loosening the jamb nuts and turning the liftbolts counterclockwise. Slide the airlock out of the machine. (See illustration L) Airlock rotor plates that are damaged (bent) will need replaced. (Refer to Rotor Plate Replacement on next page.) Take out rubber seal by removing fastening bolts, nuts and top plate. The base plate will remain attached to airlock shaft. To install a new seal, reverse procedure. Seal should be inserted tight against the back base plate, pressing the lower tabs of the seal down under the adjacent seal with a flat blade screwdriver. Make sure all bolt holes are aligned while each side of seal is equally pressed against the end plates, before tightening bolts. Seal should be bent forwards for **counterclockwise** rotation. (See Illustration N on page 16)

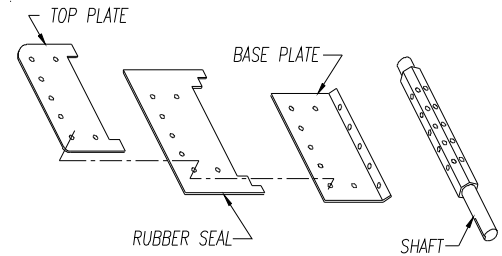


(Illustration L)

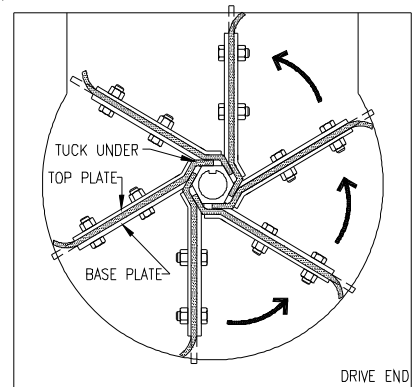
General Maintenance (cont.)

BASE PLATE REPLACEMENT:

1. Remove damaged baseplate assembly from shaft using ratchet drive wrench with extension and 1/2" socket.
2. Check seal for wear and damage. (Installing seal and top plate on the bench is quick and easy). Remove bolts from plate assembly and replace with new seal. Make sure seal and top plate are assembled on **correct** side of base plate before assembling in airlock. Seal should press backward towards top plate when installed correctly into airlock chamber. (Illustration N)
3. Install the rotor plate assembly into the airlock. The airlock runs **counterclockwise** viewing it from the sprocket drive shaft. (Illustration N) Align the base plate with holes on airlock shaft using a tapered punch. **Caution:** Do not mount rotor plate backwards. If installed improperly, damage to seals will result and put undue stress on agitator motor. This causes overheating and poor production. Seal should be bent forwards to allow for a **counterclockwise** rotation of rotor.
4. As rotor plate is installed, press bottom tab of seal under adjacent seal with flat blade screwdriver. (See Illustration N) **Note: Entire rotor plate assembly may be removed and replaced. This procedure maybe easier than replacing just the seals.**



(Illustration M)



(Illustration N)

CHAIN: (#50 Nickel Plated)

ADJUSTMENT: A smooth operating chain drive should have a slight sag on the idler side of the chain. New chains should be installed under slight tension as they will elongate a small amount due to seating of pins and bushings during the first few days of operation. Chain should be kept in good condition by proper lubrication (dry film lubricant Dow 321) and occasional cleaning. Soaking chain in container of 10 weight oil will provide for internal lubrication of pins and bushings. However, excess oil must be drained and wiped away as excessive lubrication will cause fiber accumulation on chain. Worn out chain should be replaced. When chain is replaced, worn sprockets should also be replaced, preventing further damage to new chain.

SPROCKETS:

CHECK SPROCKETS FOR WEAR. Misalignment and/or loose sprockets and improper chain tension causes the premature wear of chain and sprockets. All sprockets, except speed reducer and idler sprockets, have been secured with a medium grade Loctite (general purpose thread locker), to prevent gradual movement. The set screws and key are also inserted with a medium grade Loctite. If sprocket is difficult to remove, it may be heated with a propane torch to loosen.

Caution: Do not overheat sprocket or damage to bearing will result. A pulley or bearing puller can then be used to remove the sprocket and key. Replace new sprocket on shaft with key and medium grade Loctite applied to shaft. Align sprocket with corresponding sprocket, using a straightedge placed along face of teeth and tighten set screw. Speed reducer sprocket does **not** require Loctite.

BEARINGS:

AGITATOR BEARINGS in hopper are prelubricated, double-sealed, self aligning ball bearings. **No** lubrication is necessary. If bearings produce noise or heat (*too-hot-to-touch*), the bearings should be replaced.

General Maintenance (cont.)

AGITATOR BEARING REPLACEMENT: Spray area with rust penetrant (WD-40). Remove sprocket (See SPROCKET section on page 16). Remove the two bolts from bearing flange and outer flange from bearing insert. Loosen set screws on bearing hub at each end of agitator shaft. Since all set screws are installed with a medium grade Loctite, a propane hand torch may be used to assist in removing them. Do not overheat unit, causing shaft to expand. Using a rubber mallet, drive agitator shaft an inch in one direction, creating a space between hopper and bearing unit. A bearing puller can then be used to remove the bearing. Eliminate any metal burrs from shaft with file and install new bearings with felt seals. Use a medium grade Loctite on set screws before securing bearing to shaft. (Check shaft diameter before ordering bearings; 3/4" or 1")

AIRLOCK AND SHREDDER BEARINGS are prelubricated, double sealed, self aligning ball bearings. Lubrication is required at three month intervals of normal running time, or sooner if bearings produce a noise or become too-hot-to-touch. Relubrication at the grease fittings is done with a lithium base grease conforming to a NLGI GRADE TWO consistency. The grease should be pumped in slowly until a slight bead forms around the seals. This bead, in addition to acting as an indicator of adequate lubrication, provides additional protection against the entry of foreign matter. **Important:** If a slight bead does **not** form indicating a failure of lubrication or if bearing shows signs of wear, replace bearing.

AIRLOCK AND SHREDDER BEARING REPLACEMENT: Remove four bolts from airlock bearing flange (two bolts from shredder bearing flange) and follow steps above for agitator bearing replacement.

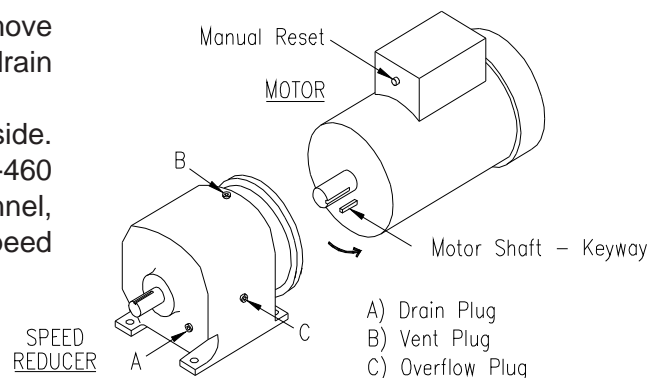
SPEED REDUCER:

Periodically check oil level in reducer. Do not lay machine on its side as lubricant from unit will drain from vent plug. If speed reducer malfunctions because of improper oil level or type used, **warranty is voided**. Oil seals at input and output drives are considered to be replaceable maintenance items and can affect oil level. These are available at power transmission distributors. Your speed reducer has been filled with a synthetic lubricant (Klubersynth UH1 6-460). Consult speed reducer manufacturer's manual for lubricant replacement intervals.

LUBRICATION: This speed reducer was filled with oil at the factory to operate within -30°F to +225°F ambient temperature. After 1500 hours of operation, drain and refill with Klubersynth UH1 6-460 gear oil. If Klubersynth UH1 6-460 gear oil is not available, use multipurpose gear oil SAE #90 for ambient temperatures from +40°F to +120°F. For temperatures below +40°F use SAE #80 multipurpose gear oil. Correct oil level for mounted unit is just below pipe plug (C on illustration O) in side position.

LUBRICANT REPLACEMENT: (See Illustration O)

1. Drain: With output shaft of speed reducer facing you, remove plug (A) with 1/4" hex key wrench. Allow unit to completely drain and replace plug.
2. Remove vent plug (B) on reducer, and plug (C) on left side.
3. Fill with recommended lubricant (use Klubersynth UH1 6-460 gear oil) through vent plug (B) opening, using a flexible funnel, until lubricant exits the left side opening (C). (Make sure speed reducer is level when replacing lubricant.)
4. Replace vent plug (B) and left plug (C).



(Illustration O)

General Maintenance (cont.)

AGITATOR MOTOR:

If agitator motor runs hot, unit may shut off. Wait for motor to cool, then activate the manual reset on motor by depressing button. (See Illustration O) If unit does not run properly, refer to troubleshooting sections of manual. The agitator motor should start quickly and run smoothly. If not, shut motor off **immediately** and check the cause. Low voltage, incorrect power supply, bad bearings, or misconnected wiring could cause motor failure. **These conditions void the motor warranty.** Overload conditions can be detected by checking the electrical current(ampereage) compared with nameplate current(ampereage) located on the body of the motor.

AGITATOR MOTOR REPLACEMENT: Disconnect power from unit!!! Unwire motor from Main Control Panel and remove drive chain. Place a support block under motor to reduce stress while removing four reducer flange bolts with a 9/16" socket wrench. (If rear bolts are difficult to reach, remove reducer unit from lower frame for better access.) Pry motor from speed reducer a slight distance, using a large flat blade screwdriver placed in one of the slots where they join together. Pull motor unit straight away from speed reducer, retaining key. If motor does not separate easily, contact factory for assistance. (See Illustration O on page 17) Before installing replacement motor, refer to motor nameplate. Check connection of new cord for correct voltage (low or high) and PROPER ROTATION of **motor** output shaft (**counterclockwise** facing output shaft). Rotate keyways of motor shaft and quill (input) of speed reducer to 12:00 o'clock position. (To turn speed reducer shaft, remove chain on output of speed reducer.) Assemble the key 3/4" off the end of the motor shaft and coat motor shaft with anti-seize compound. Align and insert the motor shaft carefully into the input quill. (A flat blade screwdriver may be helpful to keep key in place as motor shaft is inserted or centerpunch motor shaft.) Secure to flange with four hex bolts.

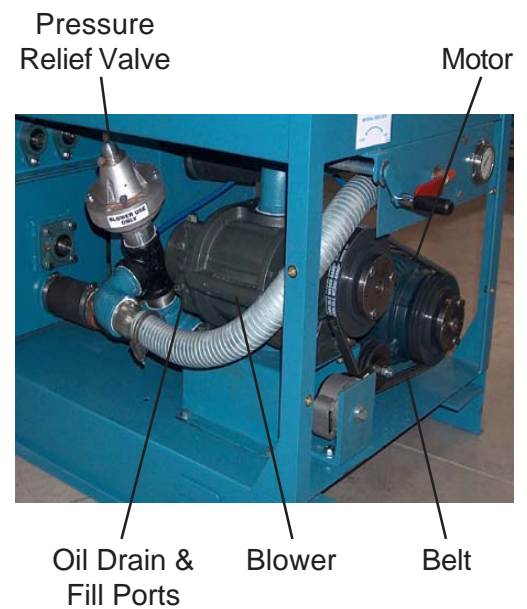


Caution: If the motor does not readily seat itself, check to determine if **key** has moved axially along motor shaft, causing interference. Tightening motor to reducer with excessive pressure against key will cause premature bearing failure and overheating of motor and reducer. Connect motor to Main Control Panel and check for correct rotation of **speed reducer** output shaft (**counterclockwise**). Reconnect drive chain and assemble unit for manual operation.

BLOWER UNIT (2500):

Periodically remove Blower Filter and vacuum any material that has accumulated inside filter housing and around blower unit. Blow out any remaining debris around motor with compressed air. This will extend the life of the motor significantly. Blower Filter life can be extended by occasional removing and back or reverse blowing through with compressed air. Filter should be replaced periodically depending on use. If blower produces noise or heat, refer to troubleshooting section of manual. The blower motor should start quickly and run smoothly. If not, shut motor off **immediately** and check the cause. Low voltage, incorrect power supply, bad bearings, or misconnected wiring could cause motor failure. **These conditions void the motor warranty.** Overload conditions can be detected by checking the electrical current (ampereage) compared with nameplate current (ampereage) located on the body of the motor.

Check belt tension and possible air leaks in the hose line to the machine. Check for secure clamps. Check and/or change oil (PneuLube) in the blower pump housing and grease blower module with high speed grease (Mobilith AW2 Ind). Refer to owners manual (separate component literature.) Drain ports are located at the rear of blower housing.



(Illustration P)

ELECTRICAL SYSTEM

General Operation: (See Illustration Q for sequence and Illustration E, R, and S for components)

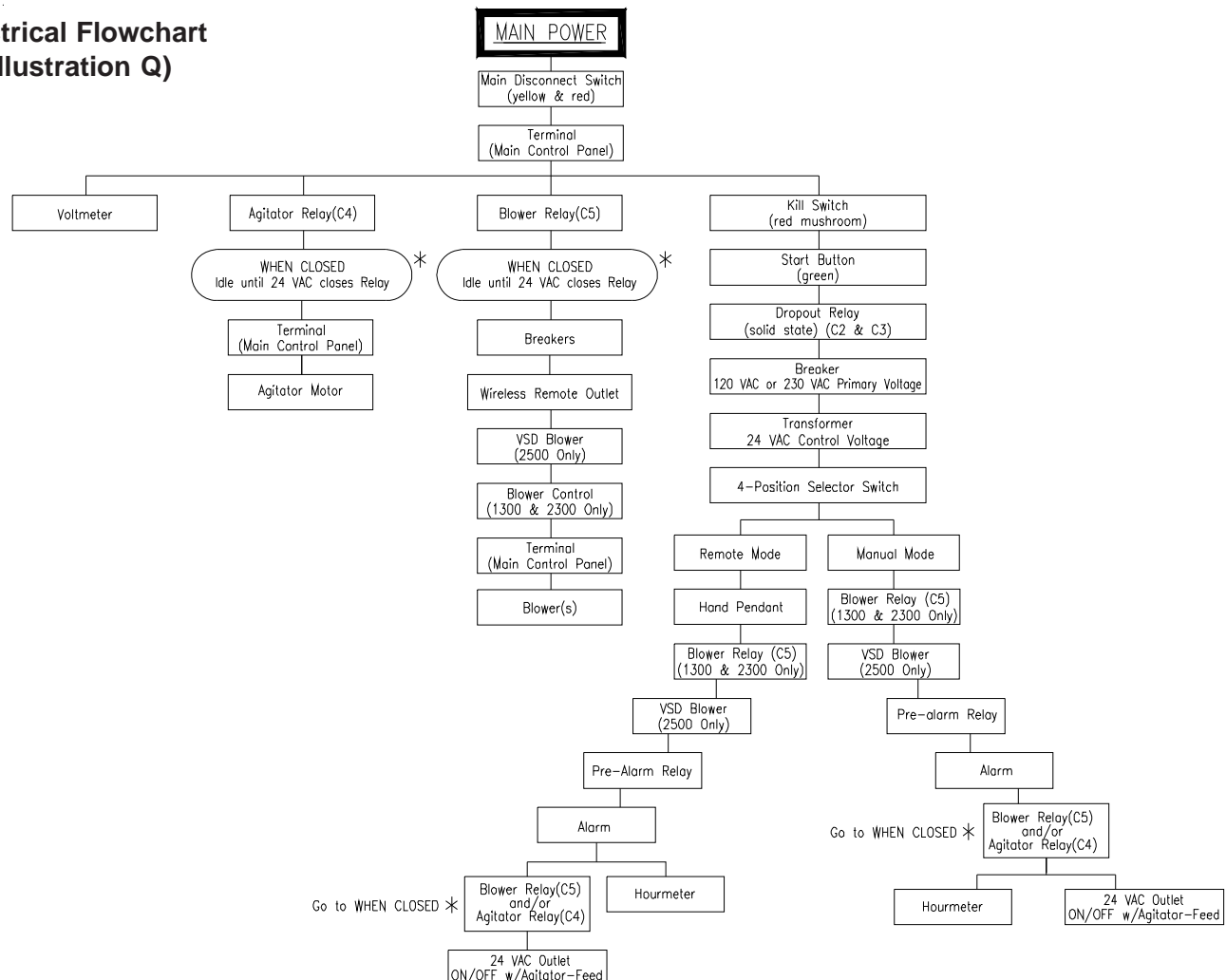
This unit is powered by **one** or **two** separate input sources connected at the bottom of the Main Panel Box. Turning the Main Disconnect Switch (*yellow* and *red* switch located on front of Main Control Panel) to the ON position distributes power to the Terminal Boards of the Main Control Panel, Voltmeter, Kill Switch, and the Upper Terminals of the agitator (C4) and the blower (C5) relays. (See illustration E)

When the Kill Switch (*red* mushroom button) is released (closed) and the *green* Start Button is pressed, power is supplied to the dropout relay(s) and the transformer. The transformer supplies 24 VAC to the 4-Position Selector Switch located on the front of the Main Panel Box.

When the 4-Position Selector Switch is turned to MANUAL mode or the 4-Position Selector Switch is set to REMOTE mode with remote control hand pendant switch closed, 24 VAC is supplied to the Pre-Alarm relay, sounding the alarm for a preset time. After the alarm stops, 24 VAC powers the blower (C5) and/or agitator (C4) relays.

When the agitator (C4) relay is closed, power is also supplied to the 24 VAC ON/OFF Outlet on Main Control Panel. If power is interrupted to this system by unplugging either main input cord(s), turning Main Disconnect Switch OFF, or pressing Kill Switch; the *green* Start Button needs to be **pressed** to reactivate the system **after** power distribution into the system has been reestablished. (See illustrations R & S for more details.)

Electrical Flowchart
(Illustration Q)



Electrical System (cont.)

Electrical Diagram Description for Pages 21-22:

Tags have been placed at the end of each wire in the electrical system to identify specific wires. This identification code is as follows:

- First letter - identifies component classification
- Second number - indicates specific component
- Decimal number/letter - identifies the terminal on the component

Letter next to identification code indicates **color code**.

Second series of numbers and letters **after dash** which identify connection at opposite end of wire are as follows:

- First letter - identifies component classification
- Second number - indicates specific component
- Decimal number/letter - identifies the terminal on the component

Example: R1.8-4SBL.1

Wire is connected between relay #1, terminal 8 and Four Position Selector Switch bottom left, terminal 1.

LEGENDS FOR ELECTRICAL DIAGRAM

Electrical Component Abbreviations

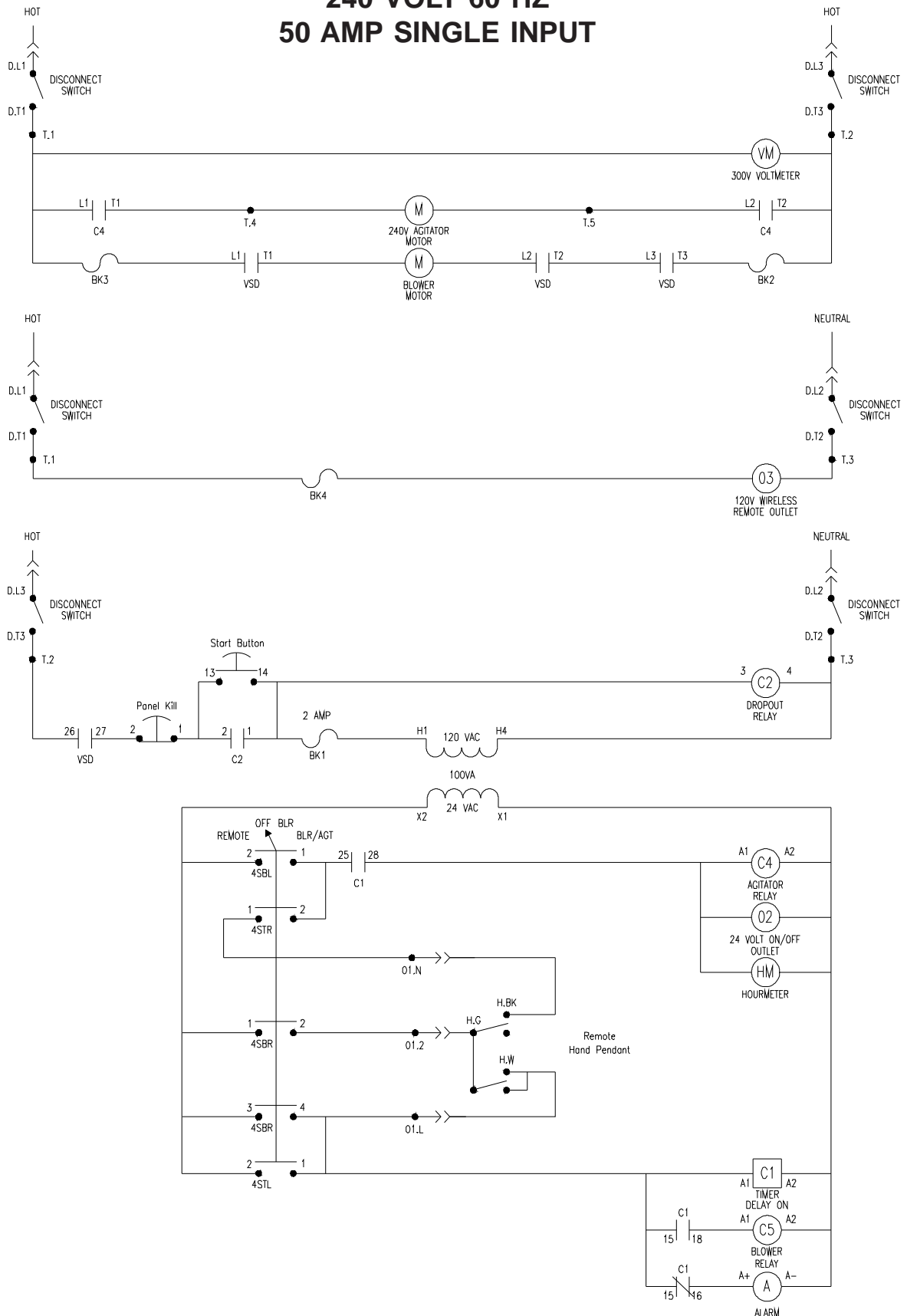
- TF = Transformer (.H1, .H4, .X1, .X2)
- C = Relay (C1,C2,C3,etc.)
- D = Disconnect Switch (.L = Disconnect input Line, .T = Disconnect output Terminal)
- BK = Breaker (BK1,BK2,etc.)
- T = Terminal Board for Main Control Panel
- I = Input Cord
- RI = Right Input Cord (for Blower)
- LI = Left Input Cord (for Agitator)
- O = Outlet (O1,O2,O3,O4,etc.)
- V = Voltmeter
- H = Hand Pendant
- A = Alarm
- K = Kill Switch
- B = Blower (B1, B2, etc.)
- 4S = Four Position Selector Switch
- SB = Start Button
- 4SBL = Four Position Selector Switch Bottom Left
- 4STL = Four Position Selector Switch Top Left
- 4STR = Four Position Selector Switch Top Right
- 4SBR = Four Position Selector Switch Bottom Right

NOTE: Decimal letters (.L , .N , .H , .X) indicate terminal locations on the component.

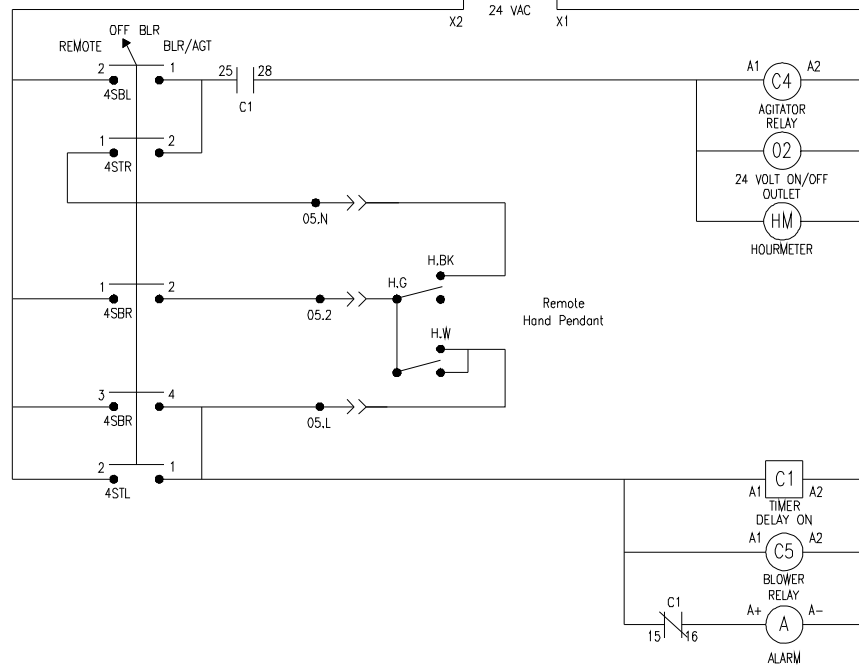
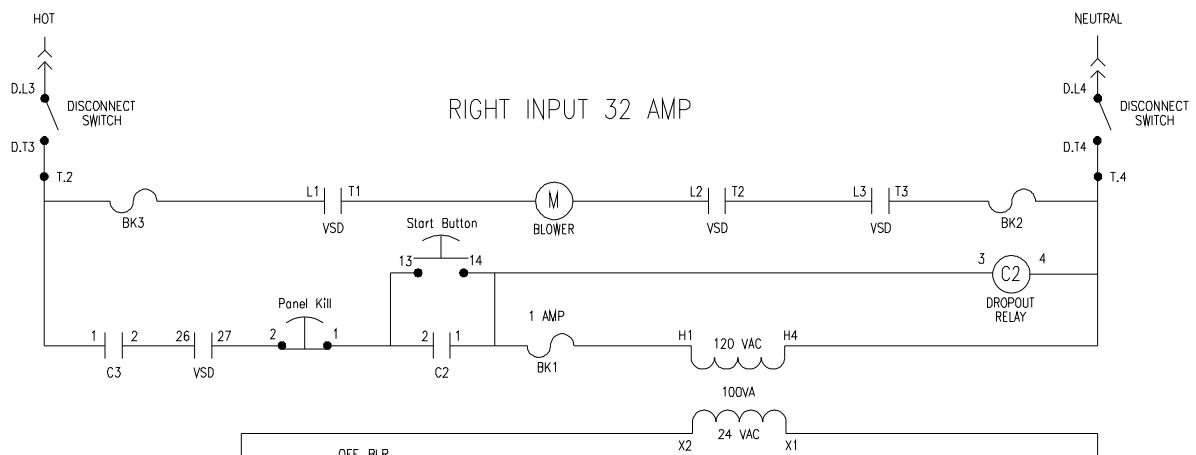
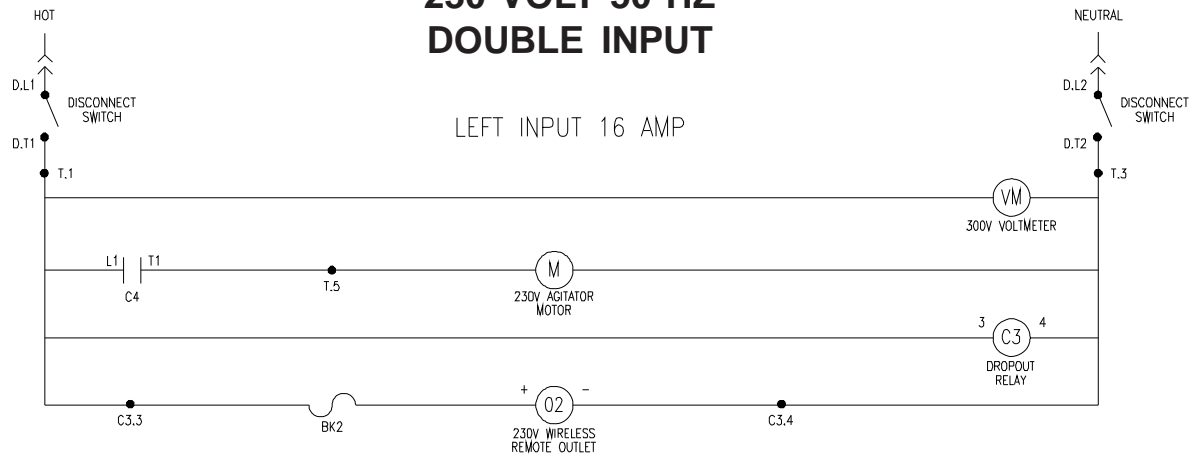
(Illustration R)

(Illustration S)

MODEL #2500 POSITIVE DISPLACEMENT BLOWER 240 VOLT 60 HZ 50 AMP SINGLE INPUT



MODEL #2500
POSITIVE DISPLACEMENT BLOWER
230 VOLT 50 HZ
DOUBLE INPUT



TROUBLESHOOTING

WARRANTY



This unit is backed by a warranty for manufacturer's defects. If machine needs service during that time, call your supplier immediately. **Do not** attempt to service, as this voids warranty.

IMPORTANT



At any signs of trouble with your machine, stop immediately, disconnect power and call your supplier. Refer to *General Maintenance* section of this manual for further details. Always disconnect electrical power before making inspection or repairs.

Mechanical Troubleshooting

Problem	Corrective Action
1) Loud knocking sound.	<p>A. Disconnect power from unit. Check machine agitators or airlock for foreign objects and remove. Refer to <i>General Maintenance</i> for access to airlock.</p> <p>B. Disconnect power from unit. Check and retension chains.</p>
2) Poor output or uneven flow through the hose.	<p>A. Gradually increase blower control (valve on the 2500) setting and/or close slidegate until condition improves.</p> <p>B. Check hose. Remove hose from airlock outlet and check for blocked material. Clean out by shaking hose. Connect hose to airlock, turn blowers on high (no agitator/feed) for a few moments and try to free blockage.</p> <p>C. Check insulation hose and blower hoses on machine for damage. Check connections. Tighten hose clamps to eliminate air leakage.</p> <p>D. Check for misaligned agitator tines.</p> <p>E. Disconnect power from unit. Inspect airlock seals and plates for damage or wear. Refer to page 15 and 16 of <i>General Maintenance</i> and follow instructions for replacing seals.</p> <p>F. Check for proper shredder direction. (See page 14 of <i>Mechanical Settings</i>.)</p>
3) Too much dust on open blow.	<p>A. Reduce air into system by decreasing blower control (valve on the 2500) setting and opening slidegate.</p> <p>B. Use internal wetting system.</p>

Electrical Troubleshooting

IMPORTANT



Whenever power is interrupted to unit (i.e., unplugged, main disconnect switch off, kill switch depressed), power must be restored by correcting power interruption condition and pressing *green* start button.

Problem

Corrective Action

- | | |
|--|---|
| 1) Voltmeter showing no voltage or low voltage. | A. Turn Main Disconnect Switch to ON position.
B. Check input cord(s) for proper connection to power source.
C. Check power source for proper voltage.
D. Open Main Control Panel door and check voltage with multitester at voltmeter terminals. Replace defective voltmeter.
E. On single input, 240volt/60hz. units, check for proper wiring of four prong plug and connector body. |
| 2) Dropout relay does not engage. | A. Check voltmeter. If no voltage, refer to #1 above.
B. Check power on both input cords. (double input machines)
C. Check indicator light on solid state relay. On double input machines, check the solid state relay on the right. (If light is "on", refer to #3.) |
| 3) Dropout relay is engaged(light is "on"), but machine will not run. | A. Check transformer breaker (BK1) with continuity tester.
B. Check secondary output of transformer(24volt). Replace if necessary |
| 4) Machine does not function with hand pendant while 4-Position Selector Switch is in REMOTE mode. | A. Check for proper start-up conditions as mentioned at beginning of this section. (See #2)
B. Be sure remote control cord is properly plugged into Main Control panel.
C. Check remote control cord and hand pendant switch for damage or loose connections.
D. If neither Remote mode or Manual mode will function, check transformer breaker (BK1) with continuity tester. |
| 5) Blower motor does not run, but agitator motor does run. | A. Check operation in remote mode and manual mode with 4-Position Selector Switch and remote hand pendant.
B. Check for broken or loose wiring connections in Main Control Panel.
C. Check blower motor. Disconnect power supply and visually inspect system for defective, broken or loose wiring connections inside blower box or blower unit.
D. Check blower breaker(s) in Main Control Panel with a continuity tester.
E. Visually inspect and/or replace blower relay(C5) inside Main Control Panel.
F. Check thermal overload for possible reset. (Model #2500) |
| 6) Blower motor does not run in manual mode. (4-Position Selector Switch.) | A. Check wiring connections on Selector Switch contacts. (Located on back of Main Control Panel door.) |

Electrical Troubleshooting (cont.)

- 7) Blower motor running hot.
- A. Clean or replace Filter. Check inside Blower Box (filter housing on a 2500) for debris/insulation. Blow out blower motor and surrounding area with compressed air.
 - B. Check material hose for blockage. A restriction in the material output hose will cause the blowers to run hotter than normal.
 - C. Check blower motor for proper operation. (i.e. bearings, armature, or worn brushes.)
- 8) Agitator motor does not run, but blower motor does run.
- A. Manual Reset on agitator is tripped. Disconnect power supply to machine. Wait until agitator motor cools, (approximately 15 minutes), and press button on motor to reset.
 - B. Check for broken or loose wiring connection in Main Control Panel.
 - C. Check agitator motor. Disconnect power supply and visually inspect system for defective, broken, or loose wiring connections.
 - D. Visually inspect and/or replace agitator relay (C4), inside Main Control Panel.
- 9) Agitator motor running improperly or hot.
- A. Disconnect power. Check agitators and airlock for debris.
 - B. Low voltage. Try another electrical source. Use proper wire size for power input cords.
 - C. Check bearings, sprocket and chain for binding, failure, or drive system misalignment.
 - D. Remove vertical drive chain from airlock and upper agitators. Run motor/reducer and airlock assembly under power. Check amperage.
 - E. Make sure the voltage, cycle (hertz), phase (1 or 3), and direction of rotation is correct.
 - F. Replace agitator motor and/or speed reducer.
- 10) Agitator or airlock feeder not turning.
- A. Check sprockets for missing key. Replace with 1/4" key.
 - B. Chain broken or off sprocket. Repair or replace.
 - C. Check gearbox for sheared key between motor and reducer.
- 11) Pre-alarm sounds too long or continues without activating machine.
- A. Pre-alarm relay C1 (timer relay with knob adjustment), should be turned counterclockwise/left. This will reduce time duration of alarm.
 - B. Replace relay module.

PARTS LIST

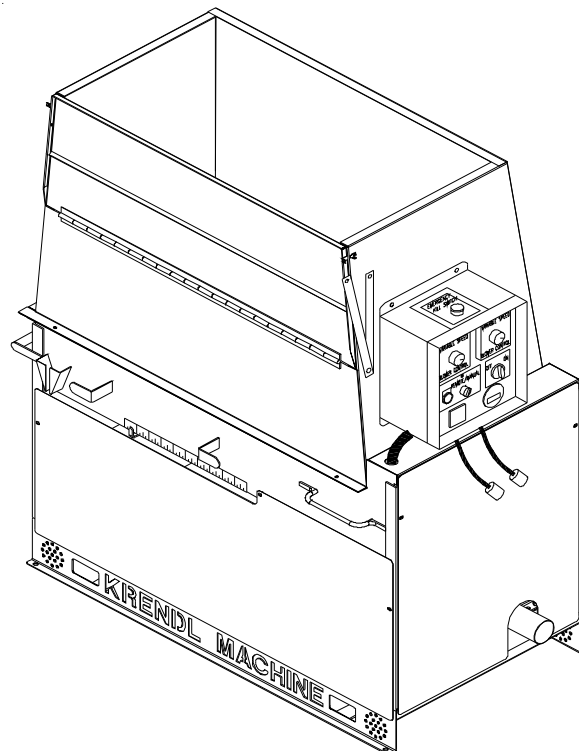
The manufacturer recommends that all repairs be made at its own factory service center. Machine repair done by the manufacturer is warranted for 90 days on repair parts and workmanship.

If you choose to have repairs made elsewhere, we offer replacement parts that have been carefully inspected to insure they meet the specifications of the original part. Any disassembly and reassembly of the unit to replace the defective part must be done with care to insure proper fit and alignment. No warranty consideration will be extended on parts that appear to be mishandled. All units should be run for a few minutes without material to insure proper alignment. All questions regarding replacement of parts should be directed back to the factory.

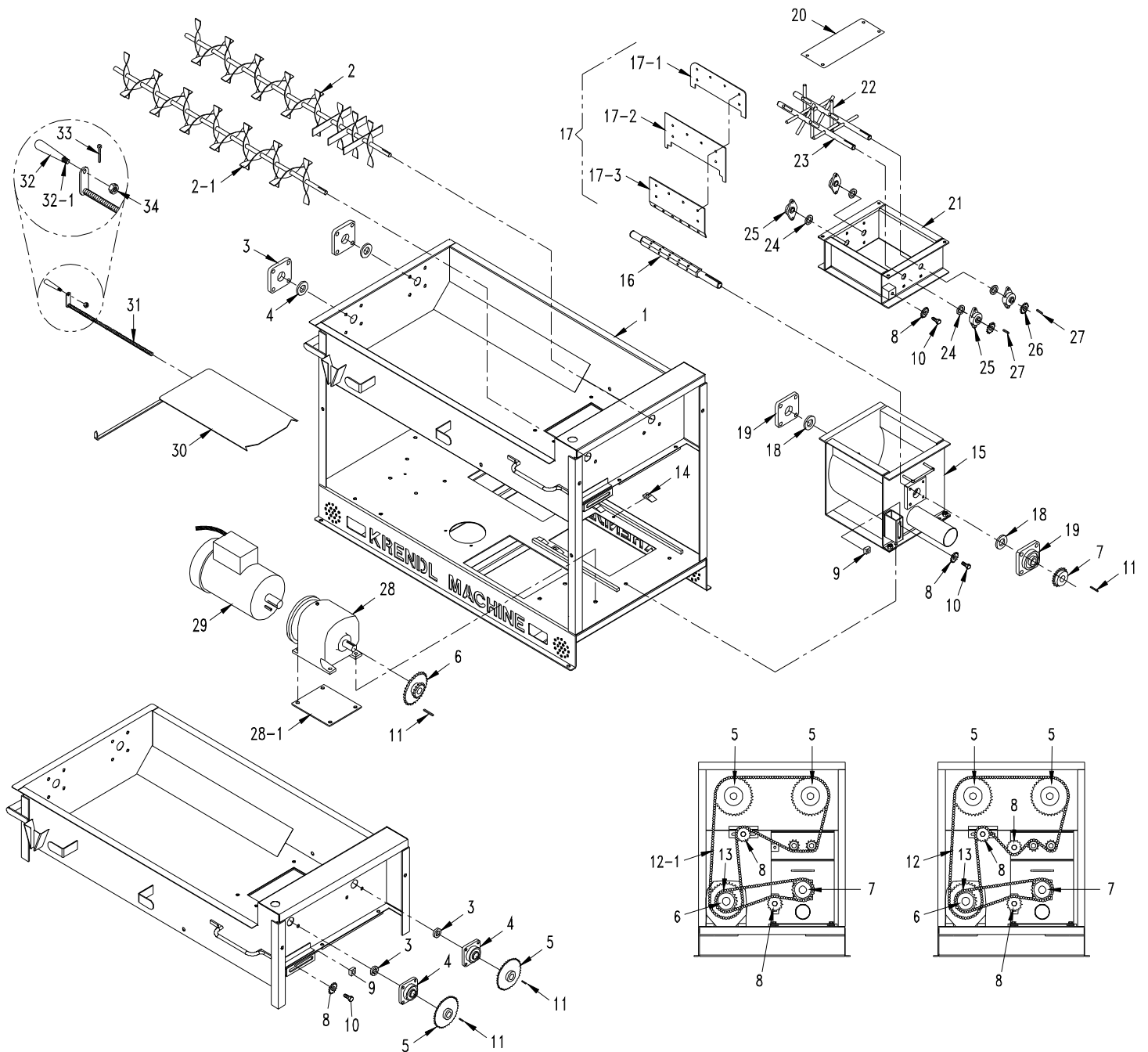
IMPORTANT: Certain information is needed concerning your specific machine when ordering replacement parts

- Machine Model number (i.e. Model #2500)
- Serial Number
- Date Purchased
- Voltage of unit (main input): 240V or 230V (overseas) - single, double, or triple input
- Main input power - single phase (1Ø)
- Cycle: 50 or 60 hz. (U.S. and North American models are 60 hz.)
(**Most** overseas units are 50 hz. Check invoice for correct cycle.)
- Blowers: positive displacement

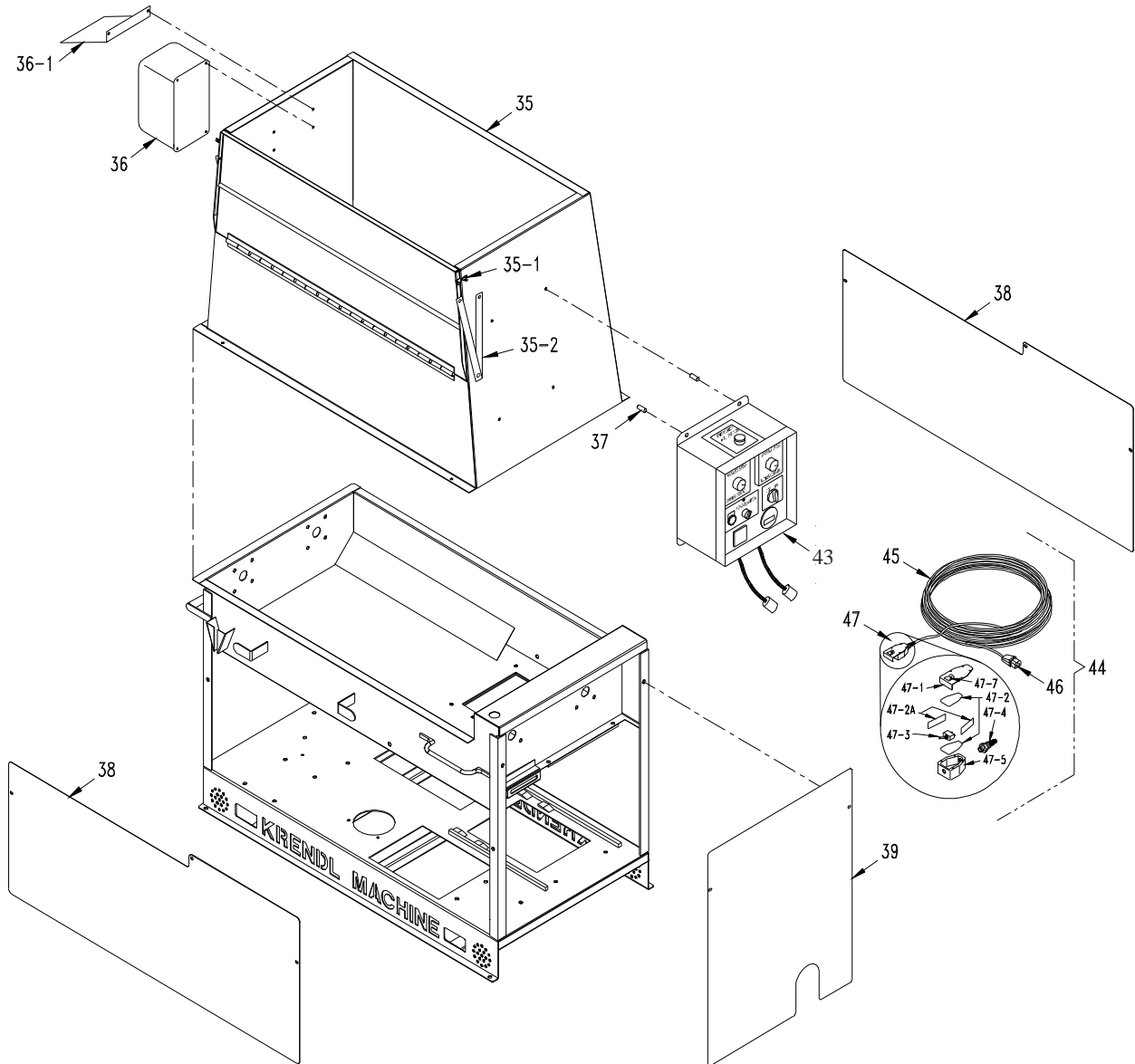
If this information is not known, contact supplier with serial number of machine. This information is needed on mechanical parts as well as electrical components. (Due to mechanical adjustments that compensate for electrical requirements, the above information is needed.)



MODEL #2500 **BASE UNIT and DRIVE ASSEMBLY**



**MODEL #2500
BASE UNIT and DRIVE ASSEMBLY**



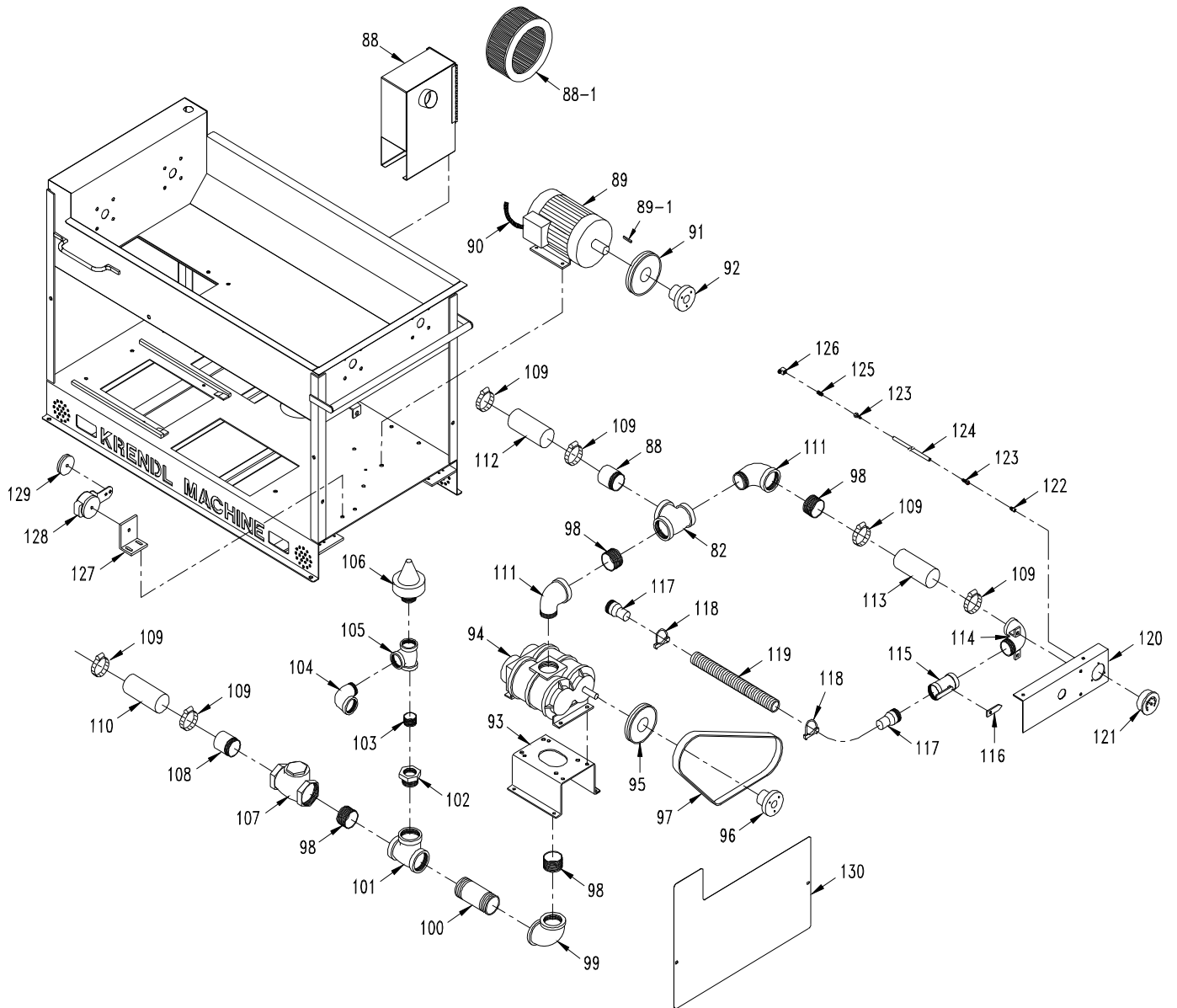
MODEL #2500 BASE UNIT and DRIVE ASSEMBLY PARTS LIST

Item #	Part #	Description
1	23-3	Base, Complete
2	13-9	Agitator, Shredder, 1 1/4"
2-1	13-8	Agitator, Hopper, 1 1/4"
3	250503-8	Bearing, 1 1/4", 4-Bolt Flange (4)
4	250503-7	Seal, Felt, 1 1/4" (4)
5	5200-42	#50 Sprocket, 40T x 1 1/4" Bore (2)
6	1300-6	#50 Sprocket, 35T x 15T x 1 1/4" Bore (U.S.)
6	2050-6	#50 Sprocket, 40T x 18T x 1 1/4" Bore (Overseas)
7	S-50BS15-A	#50 Sprocket, 15T x 1" Bore
8	150513	#50 Sprocket, Idler, 15T x 5/8" (3)
9	40052	Nut, 1" x 1" x 1/2", Plated (2)
10	FSB120	Shoulder Bolt, 5/8" x 3/4" (3)
11	562	Key, 1/4" x 1/4" x 1 1/4" (4)
12	50NP-103	Chain, #50 x 103" (Center-Down) (U.S.)
12	50NP-105	Chain, #50 x 105" (Center-Down) (Overseas)
12-1	50NP-101	Chain, #50 x 101" (Uni-directional) (U.S. & Overseas)
13	109811	Chain, #50 x 37 1/2" (Airlock) (U.S.)
13	109801	Chain, #50 x 38 1/2" (Airlock) (Overseas)
14	23-3-1-3	Airlock Ramp, Model 1300
15	25-2	Airlock, 3" in, 4" out, Model 2500
16	23-2	Shaft, Airlock, Model 2300 and 2500
17	209031-8-ASSY	Seal Assembly, (Rhino) 16", Model 2300 and 2500
17-1	209031-9	Top Plate, 16", Model 2300 and 2500
17-2	209031-8M	Seal, Airlock (Rhino) 16", Model 2300 and 2500
17-3	209031-7	Base Plate, 16", Model 2300 and 2500
18	517-7	Seal, Felt 1" Airlock (2)
19	517-6	Bearing, 1", 4-Bolt Flange (2)
20	13-7	Conversion Plate, Model 1300
21	23-4	Shredder box, Model 2300 and 2500
22	23-6	Shredder Agitator, 10 Tine, Short, Model 2300 and 2500
23	23-5	Shredder Agitator, 9 Tine, Long, Model 2300 and 2500
24	426-7	Felt Seal, 3/4", Shredder Box (4)
25	426-6	Bearing, 3/4", 2-Bolt Flange (4)
26	S-50BS10	#50 Sprocket, 10T x 3/4" Bore (2)
27	448	Key, 3/16" x 3/16" x 7/8" (2)
28	250529	Reducer, 28:1 (U.S.)
28	1300-10	Reducer, 26.74:1 (Overseas)
28-1	13-14	Spacer, Reducer (Overseas)
29	25-13	Motor Assembly, 2 HP 240v/60hz
29	13-11	Motor Assembly, 2 HP 230v/50hz
30	23-7	Slidegate
31	23-8	Slidegate Crankrod
32	1300-9	Handle
32-1	1300-9-1	Mounting Rod, Slidegate Handle

**MODEL #2500
BASE UNIT and DRIVE ASSEMBLY
PARTS LIST**

Item #	Part #	Description
33	FSB078	Cotter Pin, 1/8" x 1"
34	FN015	3/8-16 Lock Nut, Crimped
35	1300-1	Hopper Extension
35-1	1300-1-7	Latch, Draw (2)
35-2	102018	Door Hinge (4)
36	25-10	AC Drive, Model #2500
36-1	25-8	Guard, AC Drive
37	13-10	Spacer, ELU Box, 1 3/8" Long (2)
38	23-10	Side Gaurd (2)
39	7-13	Front Gaurd
43	ELU07-109079	ELU (240V, 60 Hz.) (single input, positive displacement blower) Model #2500
43-1	ELU07-109080	ELU (230V, 50 Hz.) (double input, positive displacement blower) Model #2500
44	ELU95-395C-D	RC Cord Assembly, 150', ELU, Style D
45	18-3 SJ	Wire, #18-3 (SJ) x 150 feet
46	543-M-8	Plug, Style D (RC Cord)
47	1536-A	Hand Pendant, Remote Control, Complete, Style D
47-1	1536-1-A	Cover, Hand Pendant Switch w/ Belt Clip
47-2	1536-2	Insulator (2)
47-2A	1536-2A	Insulator Strip (2)
47-3	109066-9	Switch, Toggle (DPDT)
47-4	1536-4	Cord restraint, 3/8"
47-5	1536-5	Housing, Switch
47-7	FSB005	Machine Screw, 6-32 x 1/4" Round Head (4)

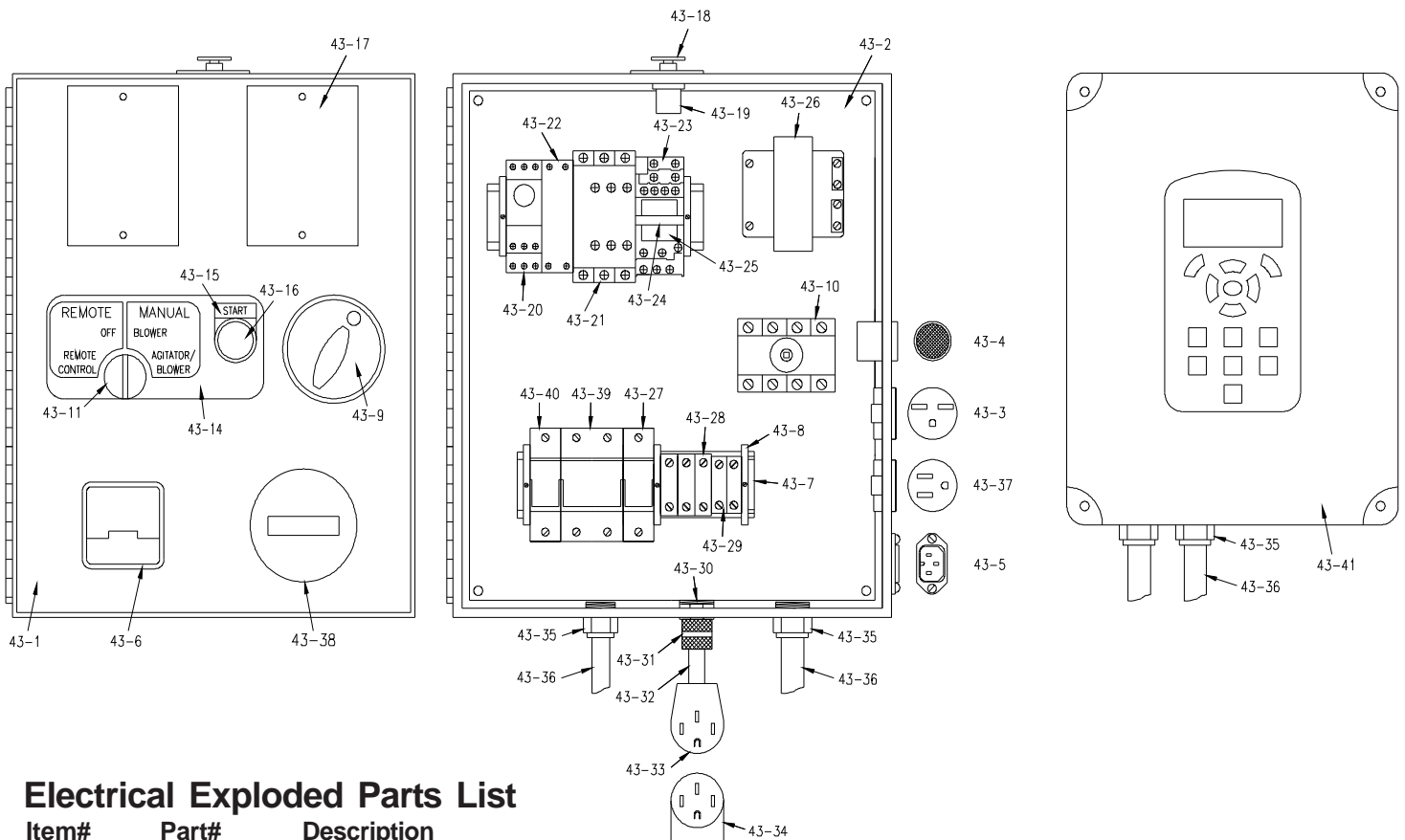
MODEL #2500 BLOWER SYSTEM



MODEL #2500 BLOWER SYSTEM PARTS LIST

Item #	Part #	Description
88	25-1	Filter Box
88-1	81-1063	Filter
89	25-11	Motor, 3PH, 5Hp, 50/60hz
89-1	109080	Key, 1/4" x 1/4" x 2 1/8"
90	543-M-75	Conduit, 1/2",
91	250300-4	Pulley, 2Q3V69
92	2100-9	Bushing, 1 1/8"
93	25-5	Blower Mount
94	2100-2	Blower, PD (3006)
95	250300-4	Pulley, 2Q3V69
96	250300-6	Bushing, 7/8"
97	25-12	V-Belt, 2/3VX500
98	8067X	Nipple, Close 2 1/2" (4)
99	8044	Elbow, 90 Degree, 2 1/2"
100	25-14	Pipe Nipple, 2 1/2" x 6"
101	8045	Tee, 2 1/2"
102	250300-12-2X	Bushing Rducer, 2 1/2' - 2"
103	5200-81-1	Nipple, 2" Close
104	5200-56-6	Elbow, 90 Degree, 2", Street
105	4000-43	Tee, 2"
106	4200-12	Pressure Relief Valve, 6 psi
107	8068	Check Valve, 2 1/2"
108	25-6	Nipple, 2 1/2" (2)
109	339	Clamp, Hose 2 1/2" (6)
110	25-9	Hose, 2 1/2" Radiator, 5 3/4" Long
111	8054	Elbow, 90 Degree, 2 1/2" Street (2)
112	25-15	Hose, 2 1/2" Radiator, 11" Long
113	25-16	Hose, 2 1/2" Radiator, 3 1/4" Long
114	25-7	Blower Control Elbow
115	8051	Ball Valve, 2"
116	260500	Pointer, Indicator Device
117	5200-81	Adapter, 2" Barb (2)
118	5200-106	Muffler Clamp (2)
119	2500-17	Pipe, 2" Flex
120	25-4	Blower Control Mount
121	260301-7	Pressure Gauge, 2 1/2", 0-10 psi
122	IWS-32	Male Connector
123	IWS-29	Swivel, SAE 37 (2)
124	IWS-H-1/4	1/4" Hose
125	IWS-12	Coupler, 1/4" Brass
126	IWS-38	Elbow, 1/4" Brass, 90 Degree Street
127	5200-105	Bracket, Pulley Mounting
128	5200-22	Tensioner, Heavy Duty, Rotary
129	5200-96	Idler, 2GR3V3.35
130	25-3	Belt Guard

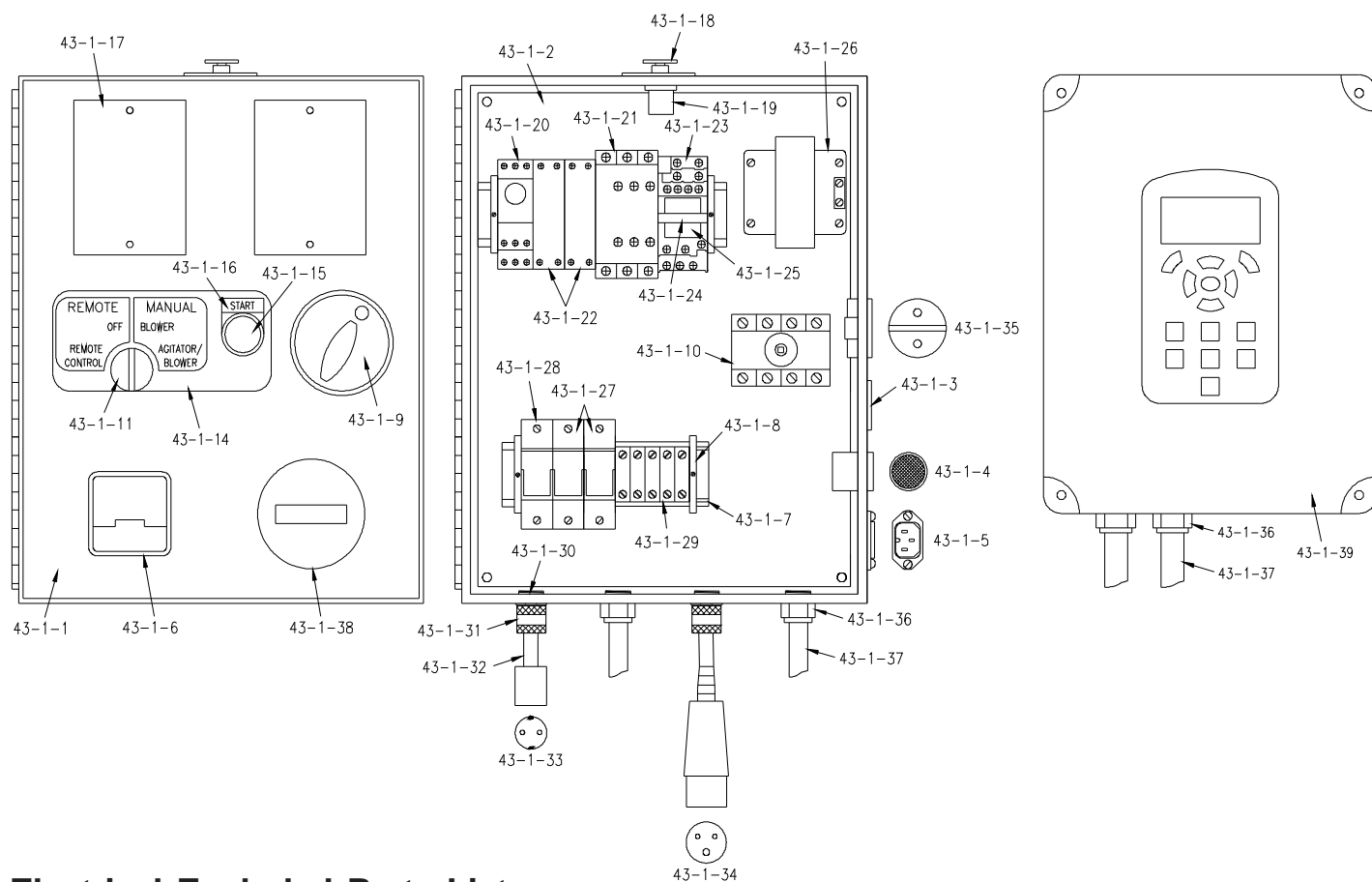
MODEL #2500 240 V.A.C. 60 Hz. P.D. BLOWER ELECTRICAL PARTS LIST



Electrical Exploded Parts List

Item#	Part#	Description	Item#	Part#	Description
43-1	543-M-31	Box, Electrical 14" x 14" x 7"	43-22	ELU06-7	Relay, 240V. Solid State
43-2	543-M-31-1	Plate, Backing for Electric Box	43-23	4000-32-3	Relay, Socket
43-3	132-B	Receptacle, NEMA #6-15R	43-24	4000-32-4	Clip, Relay
43-4	543-M-38	Alarm for Pre-Alarm System, 24V	43-25	4000-32-9	Relay, 4PDT, 3 AMP, 24 VAC
43-5	543-M-2	Receptacle, RC Plug #509-1050 (remote)	43-26	1530-D	Transformer, 4A
43-6	1531-B	Voltmeter, 0-300V	43-27	BRKR-2	Breaker, 2 Amp
43-7	ELU07-C	Dinrail, 1 3/8", 8 1/2" Long	43-28	151080-62	Terminal Block, Large (3)
43-8	151080-49	Clamp, f/ 1 3/8" Din Rail (4)	43-29	151080-61	Terminal Block Small (2)
43-9	543-M-33-D*	Operator Handle Assembly	43-30	391N-A-3	Locknut, Steel, Conduit, 1/2"
43-10	543-M-33-D	Switch, Disconnect 40A #XA324BY	43-31	543-M-23	Connector, Straight
43-11	543-M-22	Switch, 4-position Selector	43-32	543-M-62	Cord, 8-4SJ x 44", Input
43-12	543-M-15	Contact Block, Selector Switch (white) #KA-1 (not shown)	43-33	109610	Plug, 6-50P Angle
43-13	543-M-16	Contact Block, Selector Switch (red) #KA-3 (3) (not shown)	43-34	109611	Connector, 6-50C, 50 Amp
43-14	KMC-068	Decal, (Remote/Manual - 4-Position)	43-35	543-M-18	Connector, Conduit, 1/2" Straight (4)
43-15	543-M-59	Switch, Pushbutton On	43-36	543-M-75	Conduit, 1/2" Flexible
43-16	543-M-60	Start Legend Plate	43-37	1544	Receptacle, NEMA# 5-15R
43-17	532	Plate, Block-off, Blower Box (2)	43-38	7-21	Hourmeter, 50/60Hz CPS35
43-18	508-2	Switch, Kill	43-39	BRKR-30	Breaker, Double Pole, 30 Amp
43-19	8075-1	Contactor, Kill Switch	43-40	BRKR-1	Breaker, 1 Amp
43-20	ELU06-6	Timer, 24 VAC	43-41	25-10	AC Drive, Model #2500
43-21	ELU06-5	Relay, 24 VAC	43-42	ELU06-1	Cover, Transformer (not shown)
			43-43	550-3	Guard, Voltmeter (not shown)

MODEL #2500 230 V.A.C. 50 Hz. P.D. BLOWER ELECTRICAL PARTS LIST



Electrical Exploded Parts List

Item#	Part#	Description	Item#	Part#	Description
43-1-1	543-M-31	Box, Electrical 14" x 14" x 7"	43-1-20	ELU06-6	Timer, 24 VAC
43-1-2	543-M-31-1	Plate, Backing for Electric Box	43-1-21	ELU06-5	Relay, 24 VAC
43-1-3	543-M-48	Cover Plate, f/Receptacle	43-1-22	ELU06-7	Relay, 240V. Solid State (2)
43-1-4	543-M-38	Alarm for Pre-Alarm System, 24V	43-1-23	4000-32-3	Relay, Socket
43-1-5	543-M-2	Receptacle, RC Plug #509-1050 (remote)	43-1-24	4000-32-4	Clip, Relay
43-1-6	1531-B	Voltmeter, 0-300V	43-1-25	4000-32-9	Relay, 4PDT, 3 AMP, 24 VAC
43-1-7	ELU07-C	Dinrail, 1 3/8", 8 1/2" Long (2)	43-1-26	1530-D	Transformer, 4A
43-1-8	151080-49	Clamp, f/ 1 3/8" Din Rail (4)	43-1-27	BRKR-2	Breaker, 2 Amp
43-1-9	543-M-33-D*	Operator Handle Assembly	43-1-28	BRKR-30-SP	Breaker, 30 Amp
43-1-10	543-M-33-D	Switch, Disconnect 40A #XA324BY	43-1-29	151080-61	Terminal Block Small (5)
43-1-11	543-M-22	Switch, 4-position Selector	43-1-30	391N-A-3	Locknut, Steel, Conduit, 1/2" (2)
43-1-12	543-M-15	Contact Block , Selector Switch (white) #KA-1 (not shown)	43-1-31	543-M-23	Connector, Straight (2)
43-1-13	543-M-16	Contact Block , Selector Switch (red) #KA-3 (3) (not shown)	43-1-32	12-3-SJ-M	12-3 SJ w/Brown/Blue/Green/Yellow
43-1-14	KMC-068	Decal, (Remote/Manual - 4-Position)	43-1-33	ELU06-9	Plug, European
43-1-15	543-M-59	Switch, Pushbutton On	43-1-34	543M-96	Cord & Connector Assy (Agitator)
43-1-16	543-M-60	Start Legend Plate	43-1-35	543-M-78	Socket, Schuko, 16A Cover Panel
43-1-17	532	Plate, Block-off, Blower Box (2)	43-1-36	543-M-18	Connector, Conduit, 1/2" Straight (4)
43-1-18	508-2	Switch, Kill	43-1-37	543-M-75	Conduit, 1/2" Flexible
43-1-19	8075-1	Contactor, Kill Switch	43-1-38	7-21	Hourmeter, 50/60Hz CPS35
			43-1-39	25-10	AC Drive, Model #2500
			43-1-40	ELU06-1	Cover, Transformer (not shown)
			43-1-41	550-3	Guard, Voltmeter (not shown)

SERVICE RECORD

DATE	MAINTENANCE PERFORMED	COMPONENTS REQUIRED



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