



OWNERS MANUAL MODEL #250A



60 YEARS OF AMERICAN INGENUITY

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CONGRATULATIONS ON YOUR PURCHASE OF KRENDL EQUIPMENT

**MODEL #250A
OWNER'S MANUAL**

FOR ASSURED SAFETY AND CONFIDENCE, PLEASE READ
THIS MANUAL CAREFULLY BEFORE INSTALLING AND OPER-
ATING YOUR MACHINE.

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Model #250A

OPERATING INSTRUCTIONS

1. This unit comes complete and is ready for assembly with Blower Motor, Power Cords, Hose and other accessories. See Diagram
2. This unit is marked with correct voltage at the main electrical input of machine. Make certain the power supply conforms to electrical requirements of equipment.
3. This unit (with blower/agitator motor) can be supplied with power through a convenient single input cord, or double input cords providing current from two separate power sources. WHEN USING EXTENSION POWER CORDS, WIRE GAUGE SIZE SHOULD NOT BE LESS THAN INPUT CORD ON UNIT AND NOT EXCEED 50' IN LENGTH. CAUTION: OPERATING UNIT WITH LESS THAN REQUIRED VOLTAGE WILL DAMAGE ELECTRICAL COMPONENTS. Check for low voltage before loading hopper and while machine is running under full load.
4. When starting up unit for the first time, agitator motor should run 1/2 hour without any material in the hopper. This running period breaks-in applicator properly and aligns all bearings. **Note: Bearings are sealed and require no oiling.**
5. After the break-in period, check all belts and chains for correct tension. If loose, adjust correct tension before loading hopper with material. Retighten again after a few days running. Belts and chains should retain correct tension for a long time.
6. Under normal operating conditions, the Air Valve setting for OPEN BLOWING should be set at approximately 1/2" for 75' of hose. As hose length increases, Air Valve should be opened. Generating too much dust in attic is an indication of:
 - (a) Air Valve open too wide decreasing the material flow.
 - (b) Too much leakage around gaskets where blower fastens to applicator. **(Note: Replace or insert additional gaskets.)** All hose connections should have hose clamps to prevent air leakage and hose plugging.
7. Air Valve setting for SIDE WALL BLOWING should be set from 1/2" to 1 1/4" depending on diameter and length of hose, size of blower, and type of application.
8. Remote Control Units are equipped with a remote control cord; either pushbutton switch or toggle type switch. **Caution:** On pushbutton type switch, DO NOT hold down the remote button. This will result in relay failure. Most remote control models are equipped with separate electrical boxes having a two-way switch marked manual and Automatic. The Manual side of switch operates the Agitator Motor continuously and Blower Motor on demand of remote control switch. The Automatic side of switch operates (starts and stops) both Agitator Motor and Blower Motor simultaneously with remote control switch.
9. DO NOT run Agitator Motor for long periods without Blower Motor running. Insulating material will pack at bottom of unit causing belt slippage.
10. Agitator tines are welded at the factory and are shaped and adjusted for maximum efficiency. Attention should be given to setting and shape of tines. After a period of running time, tines may need readjusting. Correct adjustment of tines will help improve output and eliminate material bridging.
11. The first bag of cellulose into hopper should be well broken by hand to assist agitator action. Subsequent bags can be put into hopper without hand breaking. **Caution:** Hopper bars MUST be in place while loading hopper. NEVER put hands down into hopper or force feed material by pushing down on insulation.



TROUBLE SHOOTING

1. Bridging:
 - (a) Agitator tines not angled properly. Readjust angles by bending tines.
2. Poor output from blower:
 - (a) Check angles of tines.
 - (b) Check voltage to motors. If voltage is low, try another electrical source. Use #10-3 wire or larger for extension cord.
 - (c) Make sure gaskets are proper size. Too large a gasket reduces flow by restricting blower opening.
3. Blower motor running hot:
 - (a) Remove motor. Blow out with air hose daily. Examine brushes for wear or arcing.
 - (b) Low voltage can cause this condition. Check as in 2(b).
 - (c) Friction, due to buildup of material inside of blower chamber or worn bearings.
 - (d) If blower motor does not run, but agitator motor does run, supply current directly from extension cord. Check remote control cord and remote control box.
4. Agitator motor running hot:
 - (a) Remove motor. Blow out with air hose daily.
 - (b) Low voltage can cause this condition. Check as in 2(b).
 - (c) If agitator motor does not run, but blower motor does run, check position of switch on remote control box. Press reset button on side of agitator motor. Supply current directly from extension cord.
5. Uneven flow through hose on open blow:
 - (a) Check position of tines.
 - (b) If not getting enough air, adjust air control setting for sufficient flow through the hose. (This will also prevent hose clogging.)
6. Too much dust on open blow:
 - (a) Air control setting incorrect; getting too much air. Adjust air control to reduce intake.
 - (b) Gasket worn where blower fits onto machine.
7. Adjusting tines for maximum efficiency:
 - (a) Proper shaping of tines is very important for maximum flow of cellulose.
 - (b) #1 tine is most important. Both ends of tine are bent to sweep close to the outlet hole without touching. This keeps cellulose in a fluffed state while blower motor pulls the maximum amount through manifold, resulting in more bags blown per hour. **(Note: Make certain #1 tine is not twisted, causing material to compact into manifold area.)**
 - (c) Remaining tines are set to cut different arcs. Better fluffing action and coverage per bag will result.
 - (d) Bend tines to resemble the letter "S". Rotate agitator several times by hand to check tines for clearance before turning on agitator motor. Start agitator motor and let run a few minutes. If tines clear properly, you are ready to fill hopper and start job.



Model #250A

SAFETY - CAUTION

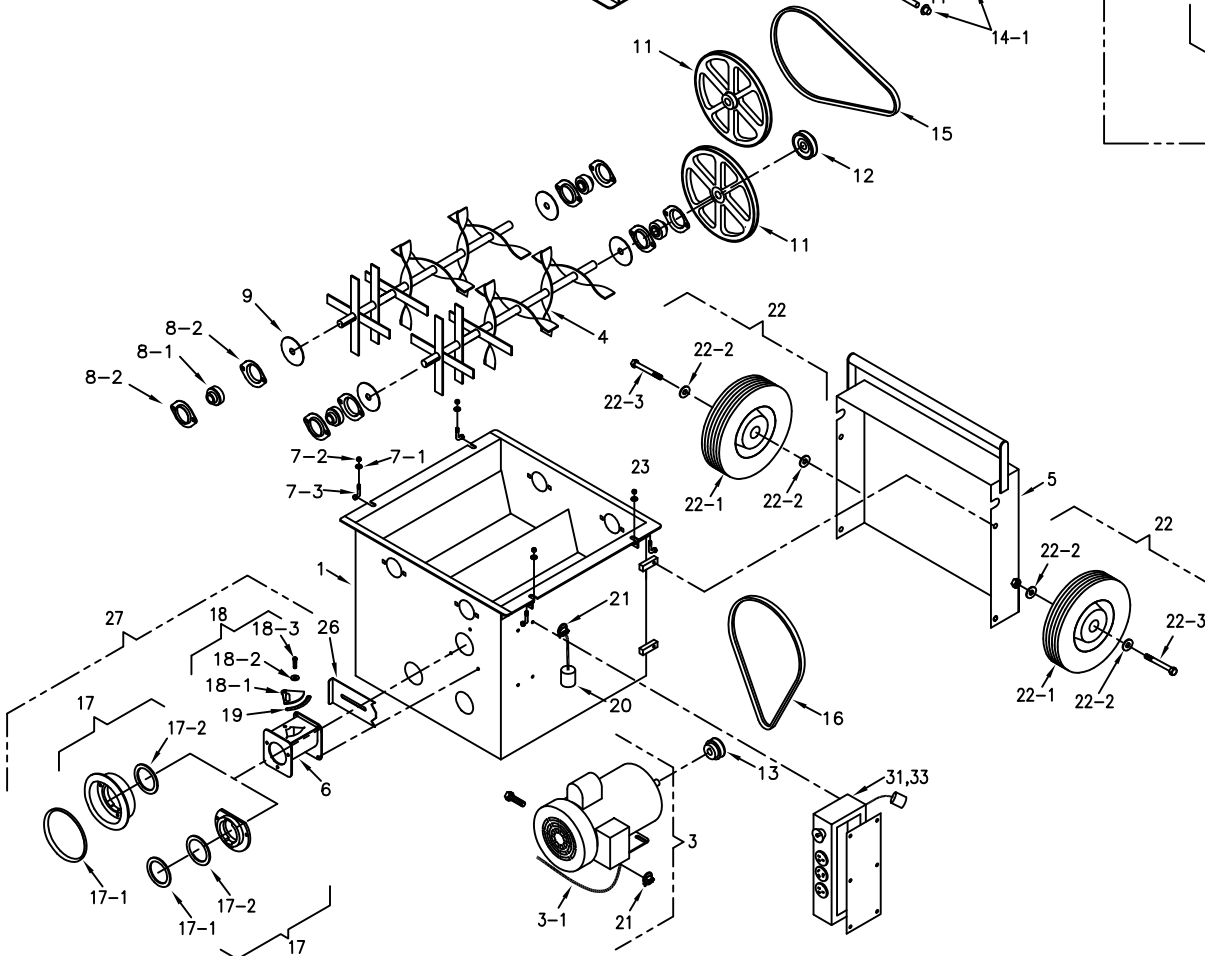
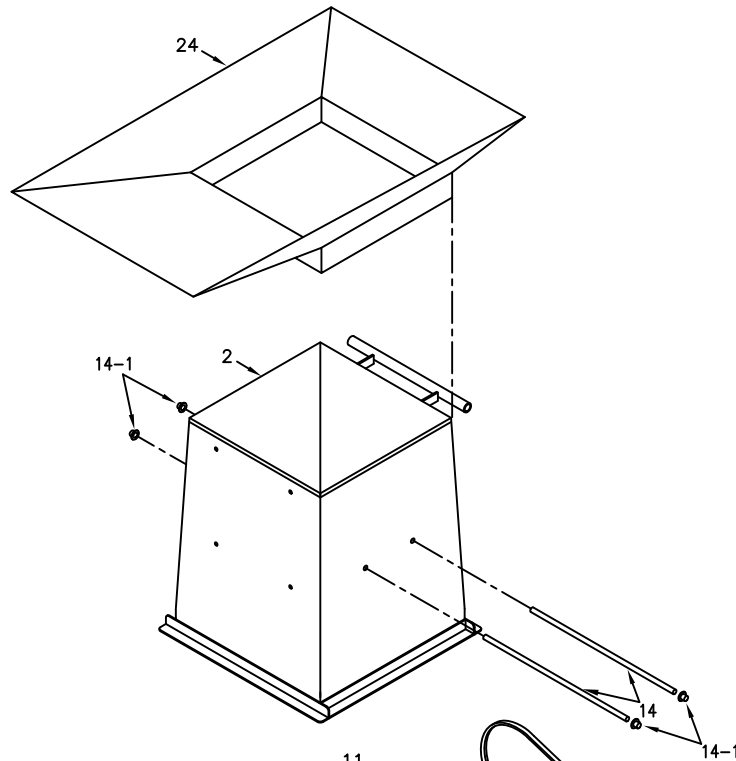
1. BE SAFE - KEEP AWAY FROM MOVING PARTS.
2. BE SAFE - Make sure all guards and hopper bars are in proper place Before operating machine.
3. BE SAFE - DO NOT remove Blower or Hopper when unit is connected to power supply.
4. BE SAFE - Make sure BLOWER MOTOR and AGITATOR MOTOR switches are in "OFF" position BEFORE connecting power supply to machine.
5. BE SAFE - Make sure machine is properly grounded. Protect power cable from contacting sharp objects, moisture and other potentially hazardous materials. Electrical service must be performed by a QUALIFIED electrician.
6. BE SAFE - Disconnect power supply BEFORE inspection or adjustment to unit.
7. BE SAFE - Consult a qualified person to answer questions BEFORE attempting to operate; or injury may result.

REGULAR MAINTENANCE

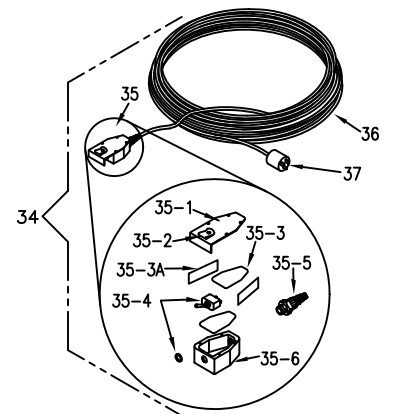
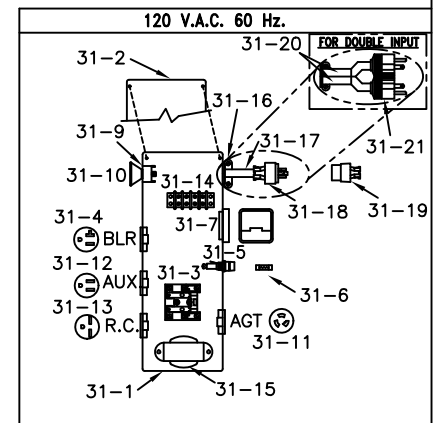
1. Make sure belts or chains are correctly tensioned.
2. Before loading hopper, check tines for proper setting. Bend to adjust if settings are not correct. Broken or badly deformed tines should be replaced. Any welding shop can make these repairs.
3. Before starting up, check hose for flat spots. Flat spots impede flow of cellulose. Clean out hose at the end of the day. This prevents plugging at the nozzle when starting again.
4. Clean inside of hopper at end of work day and inspect for roughness hampering flow of cellulose. Light sanding with emery cloth or course steel wool will correct this condition. After sanding, apply a coat of high grade paste wax or powdered graphite to sides and corners.
5. Inspect manifold throat in base. Make certain it is clean and smooth.
6. Inspect all electrical connections for tightness and wiring for wear or damage. Replace if necessary.
7. Blow out agitator motor and blower motor with air hose DAILY.

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MODEL #250A W/STANDARD REMOTE



STANDARD REMOTE



Model #250A Parts List For Standard Remote

Revised 9-29-10

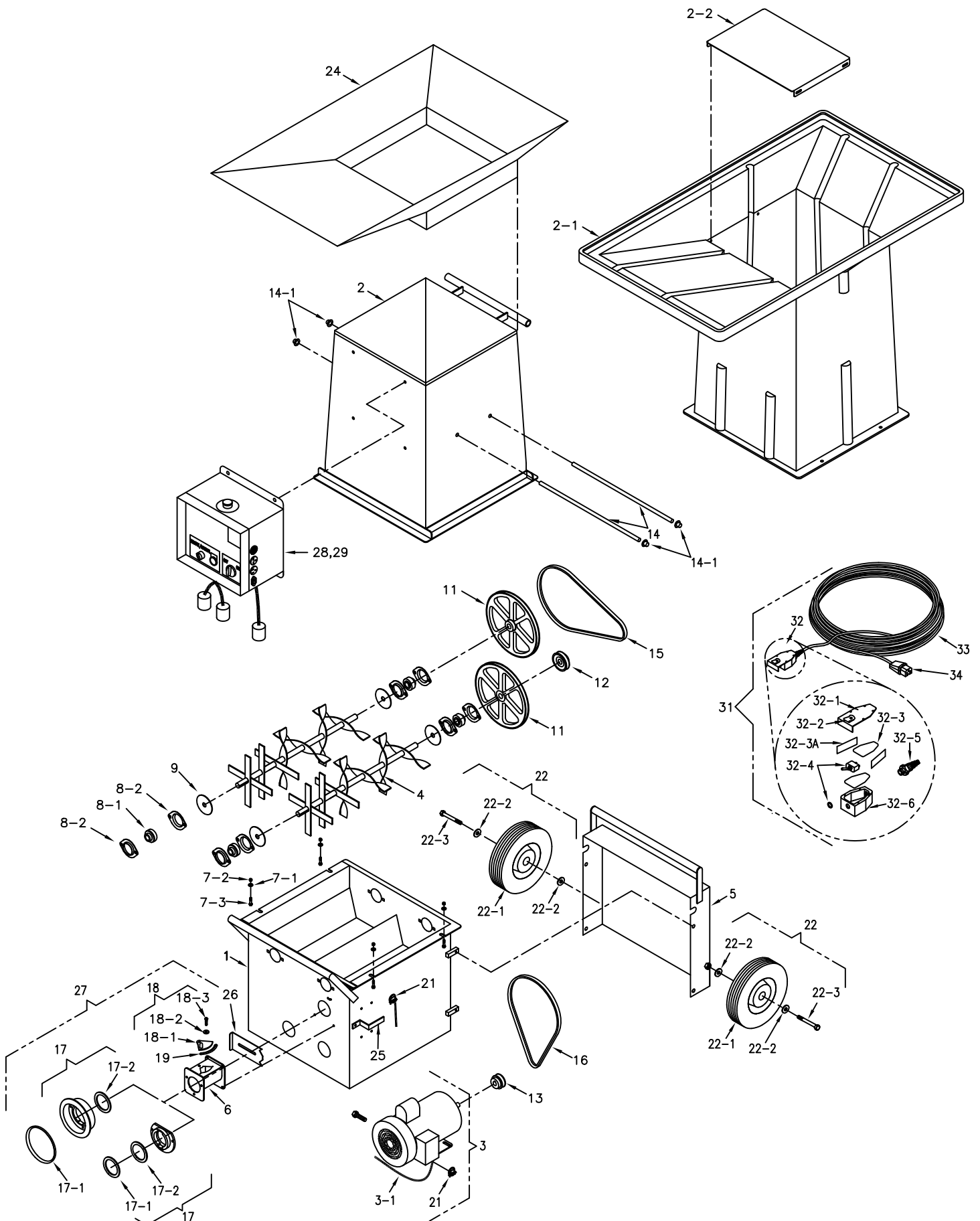
Item#	Part#	Description
1	2501-A	Base
2	4502-A	Hopper
3	2503-60-ASSY-R2	Motor Assembly, 3/4HP, 56 Frame, T.E.F.C 120V/60HZ
3-1	12-3 SJ	Cord, 12-3 SJ x 57"
4	2504	Agitator, Shredder (2)
5	2506A	Guard, Belt
6	2508	Air Manifold
7-1	FW007	5/16 Flat Washer (4)
7-2	FN013	5/16 Wing Nut (4)
7-3	2530-1	Latch Bolt 2", Bent (4)
8-1	107-1	Bearing, 3/4" Insert Only (#UC204-12-GO) (4)
8-2	1507	Housing, Flange, 3/4" 2-Bolt (8)
9	1506	Seal, Felt, 3" x 3/4" Bore (4)
11	108	Pulley, 10" Diameter x 3/4" Bore (2) #AL104 x 3/4 (2)
12	214	Pulley, 3" Diameter x 3/4" Bore (AK28 x 3/4)
13	109	Pulley, 2" Diameter x 5/8" Bore (AK20 x 5/8)
14	1510	Hopper Bar (2)
14-1	FN009	Push nut 1/2" (4)
15	1511	V-BELT, #4L410 (Agitator Drive)
16	111	V-Belt, #4L420 (Motor Drive)
17	112-AA	Adapter, 2" w/Gasket
17	112-BA	Adapter, 2 3/8" w/Gasket
17	112-CA	Collar, 6" w/Gasket
17-1	113-A	Gasket, 3/16" Standard f/2" Adapter
17-1	113-B	Gasket, 3/16" Standard f/2 3/8" Adapter
17-1	113-C	Gasket for 6" Collar
17-2	114-A	Gasket, 1/16" Shim for 2" Adapter
17-2	114-B	Gasket, 1/16" Shim for 2 3/8" Adapter
17-2	114-C	Shim for 6" Collar (zinc)
18	142	Air Control Valve Assembly w/spring and screw
18-1	115	Valve, Air Control (less spring & screw)
18-2	F001	Washer, Wave (2)
18-3	FSB022	SB 1/4-20 x 3/4 RMS (2)
19	116	Gauge
20	127	Plug, NEMA #5-15P 120V/w/o Remote/Agitator (#5255C)
20	1538	Plug, NEMA #L5-15P 115V/50HZ & 120V/60HZ w/Remote/Agitator
20	434	Plug, NEMA #L6-15P 230V/50HZ w/Remote/Agitator
21	141	Cord Clamp, 3/8" (2) (#30384)
22	W-10	Wheel Package, 10"
22-1	4520-1	Wheel, 10" (2)
22-2	FW018	Washer, 9/16" Flat (4)
22-3	FSB071	5/8-11 Bolt, 3" (2)
24	2551	Loading Tray w/hardware
26	2509	Slidegate
27	2508A	Manifold, Air Assy w/ 2" Adapter
27	2508B	Manifold, Air Assy w/ 2 3/8" Adapter
27	2508C	Manifold, Air Assy w/ 6" Collar
31	391B-A	Remote Control/120V/60 HZ, SI, w/o RC.Cord
31	391B-B	Remote Control/120V/60 HZ, DI
31-1	1527	Box, Remote Control
31-2	1528	Lid, Remote Control
31-3	1529-A	Relay, 24V Standard (#2XC57)
31-4	1543	Receptacle, NEMA #5-20R/Blower (#5358)
31-5	1532	Fuse Holder (BK/HKP)
31-6	1533-A	Fuse, 1/2 Amp Glass (BK/AGC-1)
31-7	1531-B	Voltmeter, 0-300
31-9	1546	Switch, Toggle/SPDT (#2X466)
31-10	1536-6	Guard, Switch (cone)

Model #250A Parts List For Standard Remote

Item#	Part#	Description
31-11	1542-A	Receptacle, NEMA #L5-15R/Agitator (#4713A)
31-12	1544	Receptacle, NEMA #5-15R/Auxiliary (#5258)
31-13	132-B	Receptacle, NEMA #6-15R/Remote (#5658)
31-14	1534	Terminal Board (#2102-0401-0000)
31-15	1530-C	Transformer, 1 Amp/120/230/240V/50/60HZ (#P-8575)
31-16	121	Cord Clamp, 3/4" (#32016)
31-17	1548	Cord, Input, #10-3 (SJ) x 12"
31-18	125	Plug, NEMA #L5-30P (#2611)
31-19	124	Connector, NEMA #L5-30C (#2613)
31-20	439-15	Cord, #12-3 (SJ) x 12" f/double input
31-21	127	Plug, NEMA #5-15Pf/double input (#5266C)
34	395A-B	RC Cord Assy, 100', Style B (U.S.)
35	1536	Hand Pendant, RC/Complete
35-1	1536-1-A	Cover, Switch with belt clip & guard
35-2	1536-7	Belt Clip
35-3	1536-2	Insulator (2)
35-3A	1536-2A	Insulator, side (2)
35-4	1536-3	Switch, toggle, SPST (1)
35-5	1536-4	Cord Restraint
35-6	1536-5	Switch Housing
36	18-3 SJ	Wire, 18-3 SJ (100')
37	126-B	Plug, NEMA# 6-15P (U.S.)

KRENDL MACHINE COMPANY

MODEL #250A W/ELU UPGRADE



Model #250A Parts List For ELU

Revised 2-13-12

Item#	Part#	Description
1	2501-A	Base
2	4502-A	Hopper
2-1	4502-P	Hopper w/ Loading Tray
2-2	4502-B-7-R1	Hopper Insert
3	2503-60-ASSY-R2	Motor Assembly, 3/4HP, 56 Frame, T.E.F.C 120V/60HZ
3	2503-50-ASSY-R2	Motor Assembly, 3/4HP, 56 Frame, T.E.F.C 230V/50HZ
3	2504-50-Assy-R1 Rev. 001	Motor Assembly, 3/4HP, 56 Frame, T.E.F.C 115V/50HZ
3-1	12-3 SJ	Cord, 12-3 SJ, 57" Long (US)
3-1	12-3-SJ-M	Cord, 12-3-SJ-M, 57" Long (Overseas)
4	2504	Agitator, Shredder (2)
5	2506A	Guard, Belt
6	2508	Air Manifold
7-1	FW007	5/16 Flat Washer (4)
7-2	FN014	N 5/16-18 Lock Nut-Crimped (4)
7-3	FSB038	SB 5/16-18 x 1 HMS (4)
8-1	107-1	Bearing, 3/4" Insert Only (#UC204-12-GO) (4)
8-2	1507	Housing, Flange, 3/4" 2-Bolt (8)
9	1506	Seal, Felt, 3" x 3/4" Bore (4)
11	108	Pulley, 10" Diameter x 3/4" Bore (2) #AL104 x 3/4 (2)
12	214	Pulley, 3" Diameter x 3/4" Bore (AK28 x 3/4)
13	109	Pulley, 2" Diameter x 5/8" Bore (AK20 x 5/8)
14	1510	Hopper Bar (2)
14-1	FN009	Push nut 1/2" (4)
15	1511	V-BELT, #4L410 (Agitator Drive)
16	111	V-Belt, #4L420 (Motor Drive)
17	112-AA	Adapter, 2" w/Gasket
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17-1	113-B	Gasket, 3/16" Standard f/2 3/8" Adapter
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18	142	Air Control Valve Assembly w/spring and screw
18-1	115	Valve, Air Control (less spring & screw)
18-2	F001	Washer, Wave (2)
18-3	FSB022	SB 1/4-20 x 3/4 RMS (2)
19	116	Gauge
21	141	Cord Clamp, 3/8" (2) (#30384)
22	W-10	Wheel Package, 10"
22-1	4520-1	Wheel, 10" (2)
22-2	FW018	Washer, 9/16" Flat (4)
22-3	FSB071	5/8-11 Bolt, 3" (2)
24	2551	Loading Tray w/hardware
25	2531	Bracket, Cord (Overseas Only)
26	2509	Slidegate
27	2508A	Manifold, Air Assy w/ 2" Adapter
27	2508B	Manifold, Air Assy w/ 2 3/8" Adapter
27	2508C	Manifold, Air Assy w/ 6" Collar
28	ELU11-1565	ELU, 120V/60HZ D.I.
29	ELU11-1566	ELU, 230V/50HZ S.I.
31	ELU95-395A-D	RC Cord Assy, 100', ELU, Style D
32	1536-A	Hand Pendant, ELU/DPDT
32-1	1536-1-A	Cover, Switch with belt clip & guard

Model #250A Parts List For ELU

Item#	Part#	Description
32-2	1536-7	Belt Clip
32-3	1536-2	Insulator (2)
32-3A	1536-2A	Insulator, side (2)
32-4	109066-9	Switch, toggle, DPDT (1)
32-5	1536-4	Cord Restraint
32-6	1536-5	Switch Housing
33	18-3 SJ	Wire, 18-3 SJ (100')
34	543-M-8	Plug, #509-1215

Electrical System

Electrical Diagram Description:

Tags have been placed at the end of each wire in the electrical system to identify specific wires. This identification code is as follows:

- First letter - identifies component classification
- Second number - indicates specific component
- Decimal number/letter - identifies the terminal on the component

Letter next to identification code indicates **color code**.

Second series of numbers and letters **after dash** which identify connection at opposite end of wire are as follows:

- First letter - identifies component classification
- Second number - indicates specific component
- Decimal number/letter - identifies the terminal on the component

Example: C1.8-4SBL.1

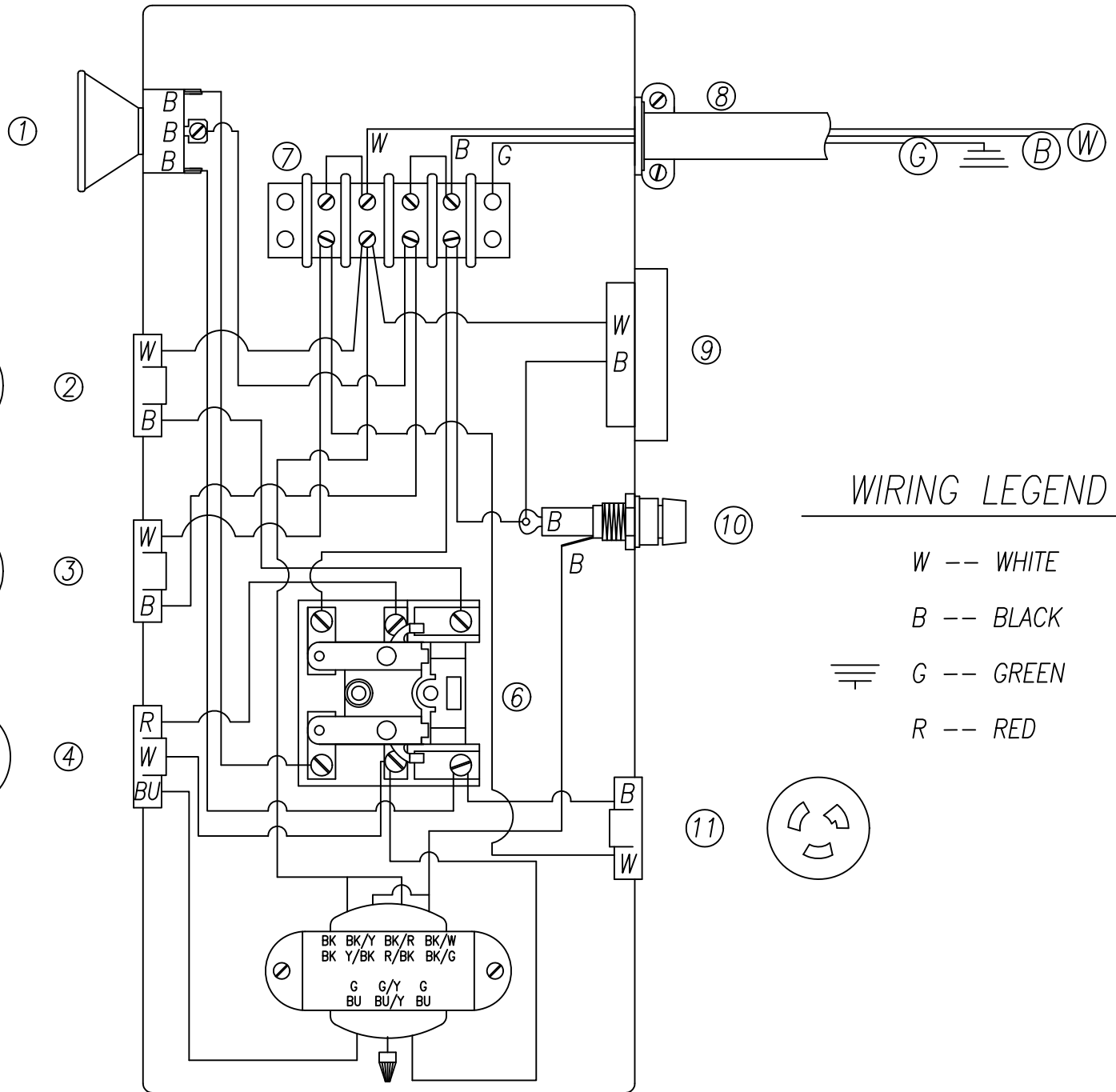
Wire is connected between Relay 1, terminal 8 and Four Position Selector Switch Bottom Left, terminal 1.

LEGENDS FOR ELECTRICAL DIAGRAM

Electrical Component Abbreviations

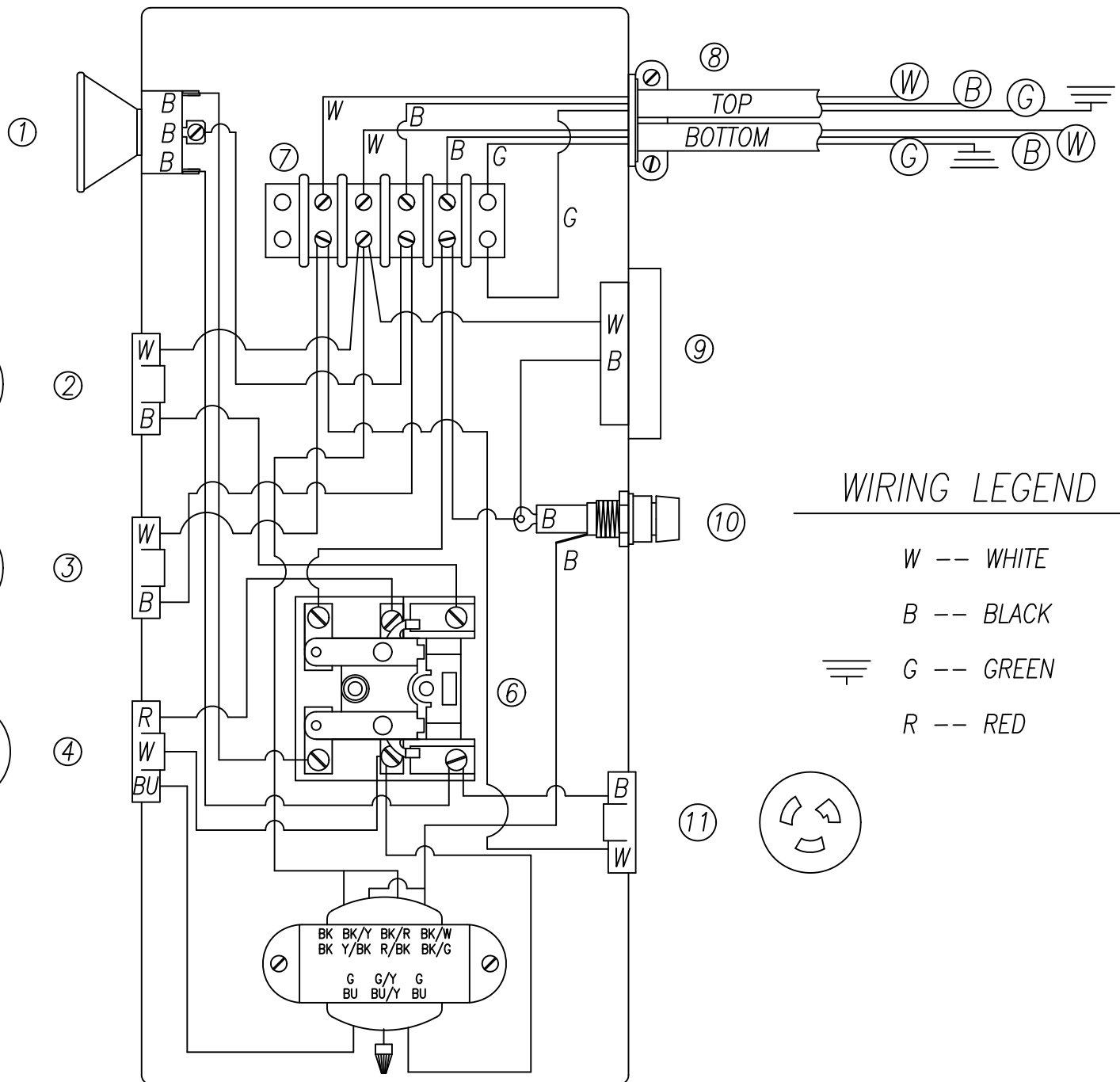
- TF = Transformer
- C = Relay (C1,C2,C3,etc.)
- D = Disconnect Switch (.L = Disconnect input Line/ .T = Disconnect output Terminal)
- BK = Breaker (BK1,BK2,etc.)
- T = Terminal Board for Main Control Panel
- I = Input Cord
- RI = Right Input Cord (for Blower)
- LI = Left Input Cord (for Agitator)
- O = Outlet (O1,O2,O3,O4,etc.)
- V = Voltmeter
- H = Hand Pendant
- A = Alarm
- K = Kill Switch
- B = Blower (B1, B2, etc.)
- 4S = Four Position Selector Switch
- SB = Start Button
- 4SBL = Four Position Selector Switch Bottom Left
- 4STL = Four Position Selector Switch Top Left
- 4STR = Four Position Selector Switch Top Right
- 4SBR = Four Position Selector Switch Bottom Right

MODEL #250
120 V.A.C. — 60Hz
SINGLE INPUT



- ① TOGGLE SWITCH
- ② 110 V.A.C. OUTLET
- ③ 110 V.A.C. OUTLET
- ④ REMOTE CONTROL OUTLET
- ⑤ TRANSFORMER
- ⑥ RELAY
- ⑦ TERMINAL BOARD
- ⑧ INPUT CORD
- ⑨ VOLTMETER
- ⑩ FUSE (1 AMP)
- ⑪ AGITATOR MOTOR OUTLET

MODEL #250
120 V.A.C. -- 60Hz
DOUBLE INPUT



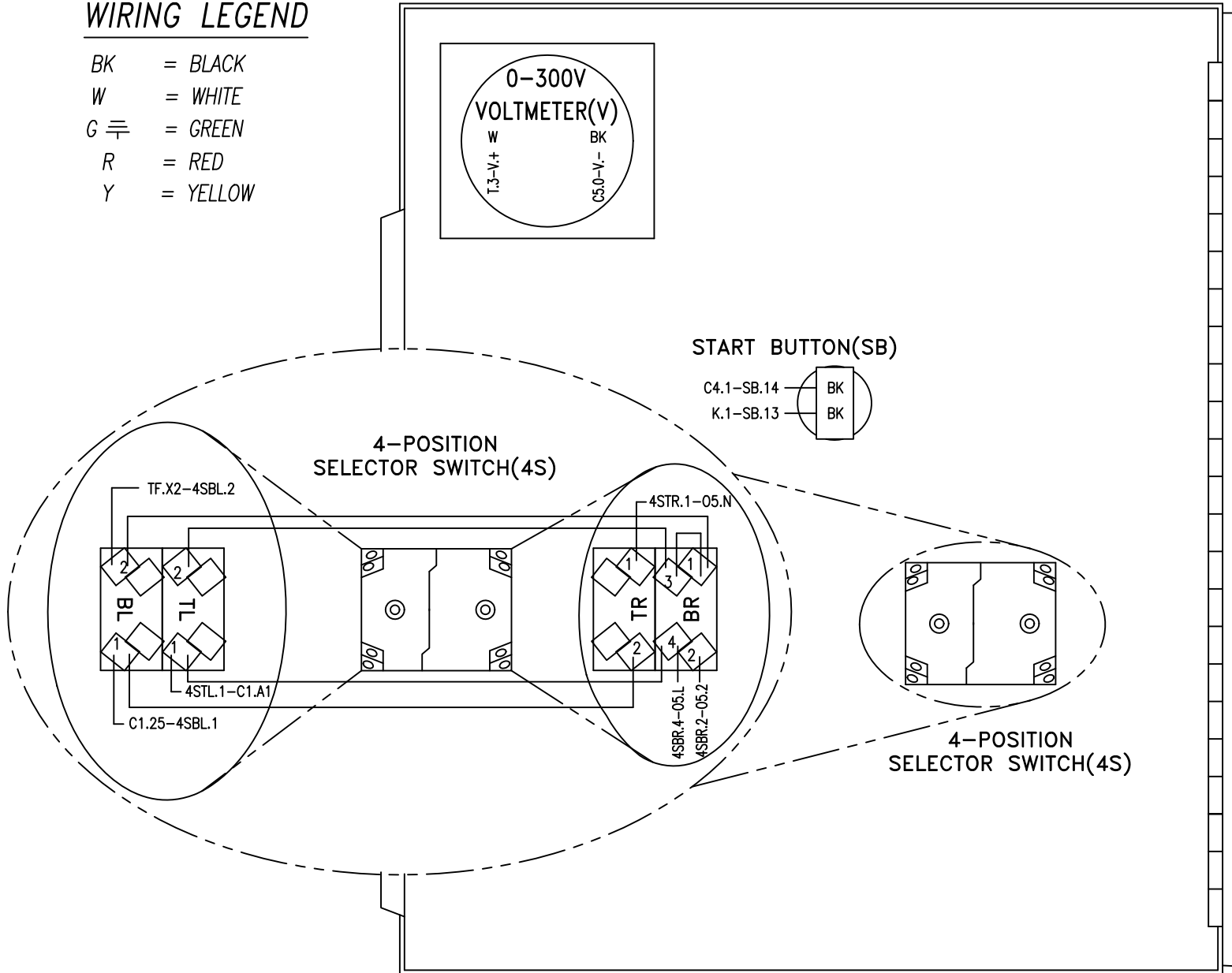
MODEL #250A

MAIN CONTROL BOX LID — 120V 60HZ

ELU11-1565

WIRING LEGEND

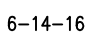
BK = BLACK
 W = WHITE
 G = GREEN
 R = RED
 Y = YELLOW



4-POSITION SELECTOR SWITCH(4S)
CONTACT ACTION

REMOTE	1	2	3	4
OFF	1	1	1	1
BLOWER	1	1	1	1
BLOWER/AGITATOR	1	1	1	1
	BOTTOM LEFT	TOP LEFT	TOP RIGHT	BOTTOM RIGHT

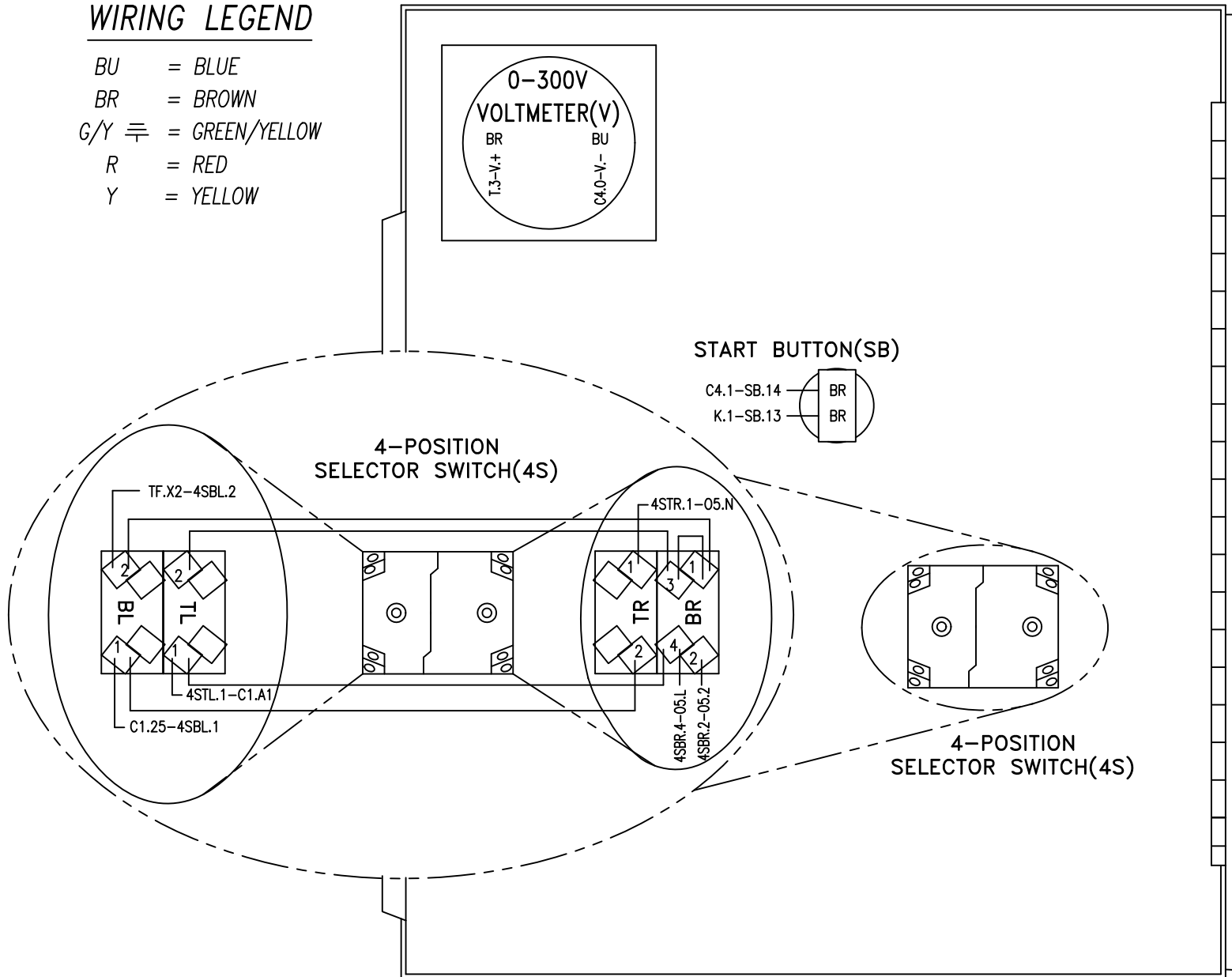
ELU11-1565



MODEL #250A MAIN CONTROL BOX LID -- 230V 50HZ

WIRING LEGEND

BU = BLUE
 BR = BROWN
 G/Y = GREEN/YELLOW
 R = RED
 Y = YELLOW

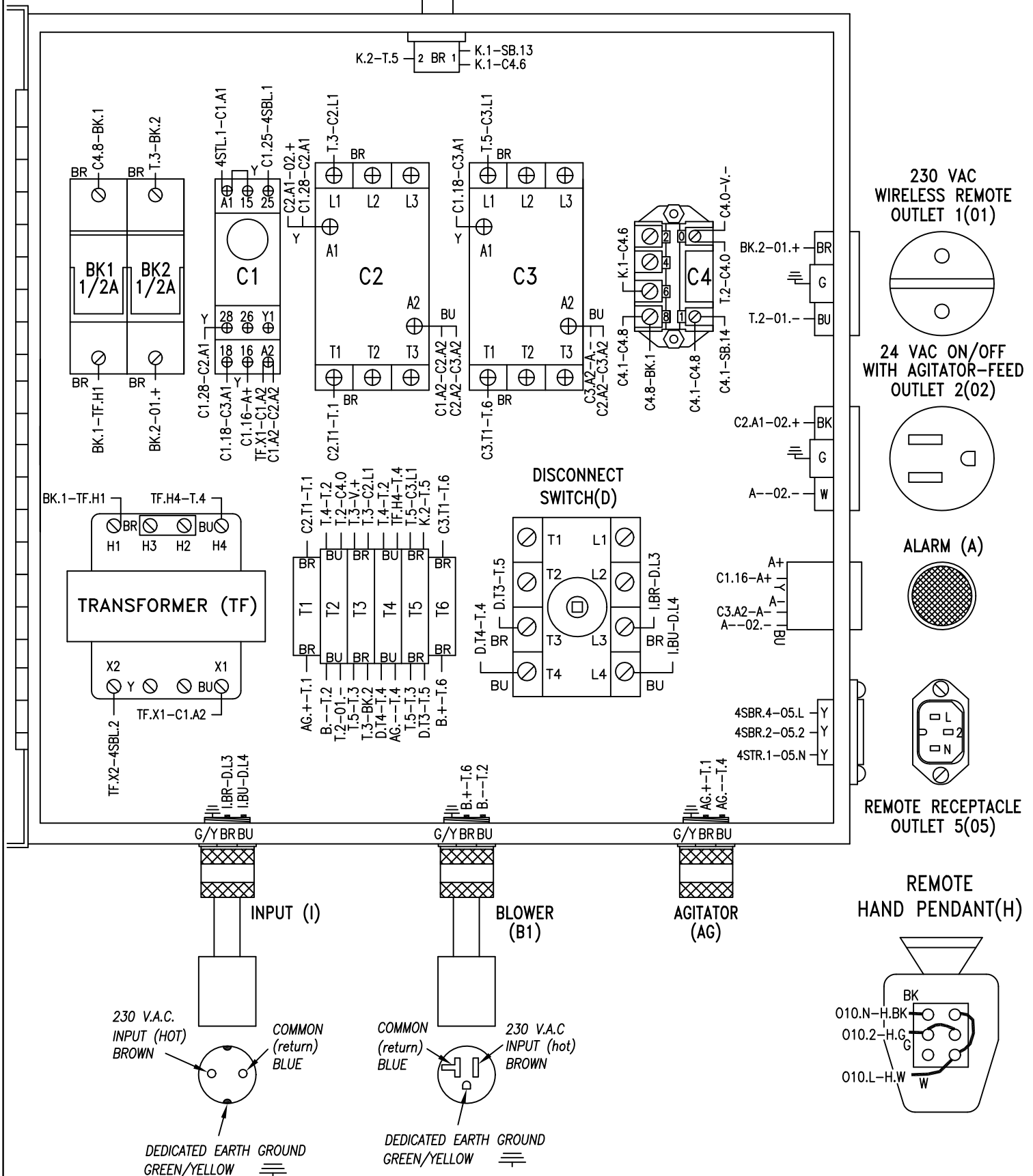


4-POSITION SELECTOR SWITCH(4S)
CONTACT ACTION

REMOTE	⎓⎓	⎓⎓	⎓⎓	⎓⎓⎓⎓
OFF	⎓⎓	⎓⎓	⎓⎓	⎓⎓⎓⎓
BLOWER	⎓⎓	⎓⎓	⎓⎓	⎓⎓⎓⎓
BLOWER/ AGITATOR	⎓⎓	⎓⎓	⎓⎓	⎓⎓⎓⎓
	BOTTOM LEFT	TOP	TOP RIGHT	BOTTOM

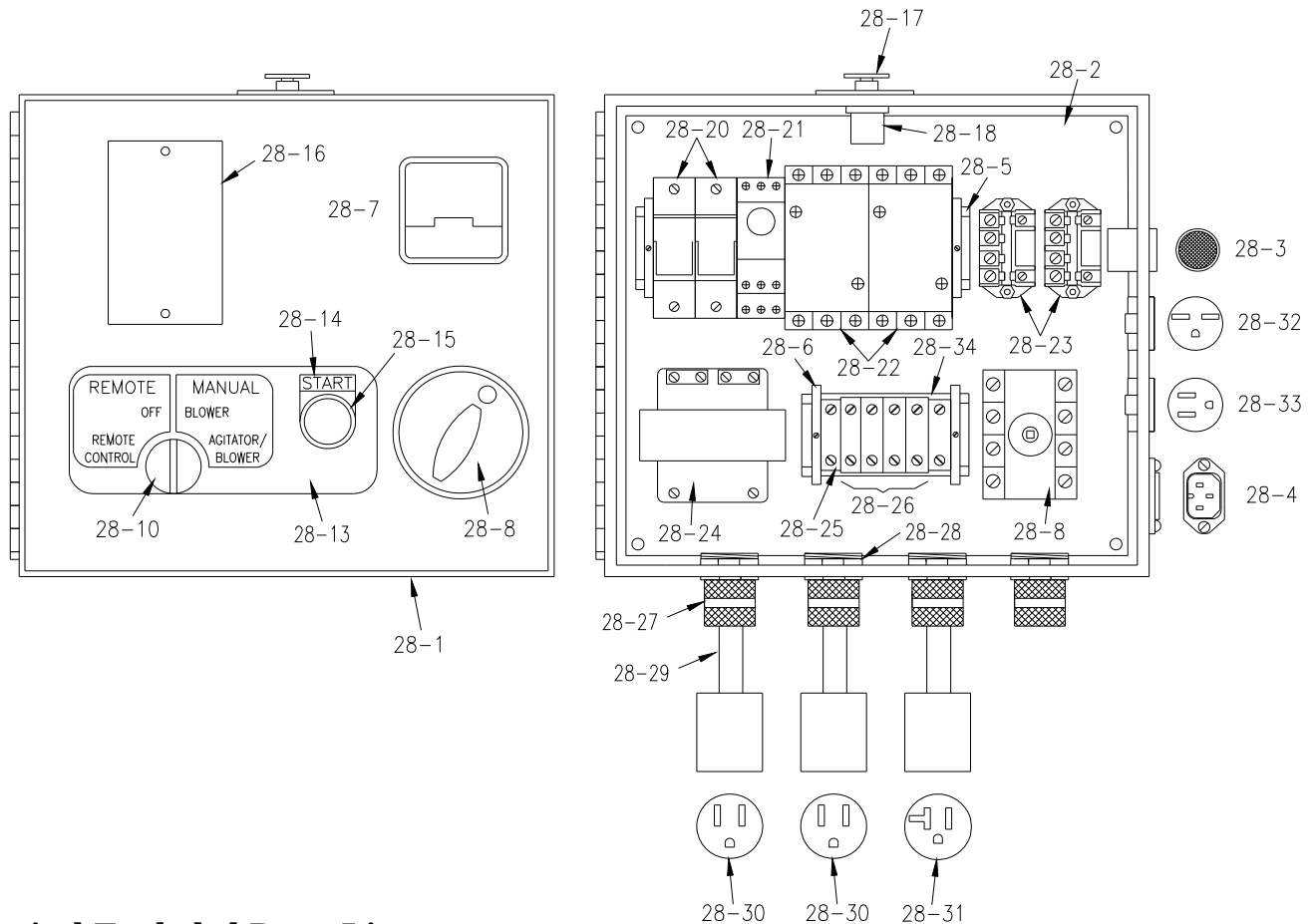
MODEL #250A MAIN CONTROL BOX -- 230V 50HZ

KILL SWITCH (K)



MODEL #250A -- ELECTRICAL PARTS LIST

120 V.A.C. 60 Hz.

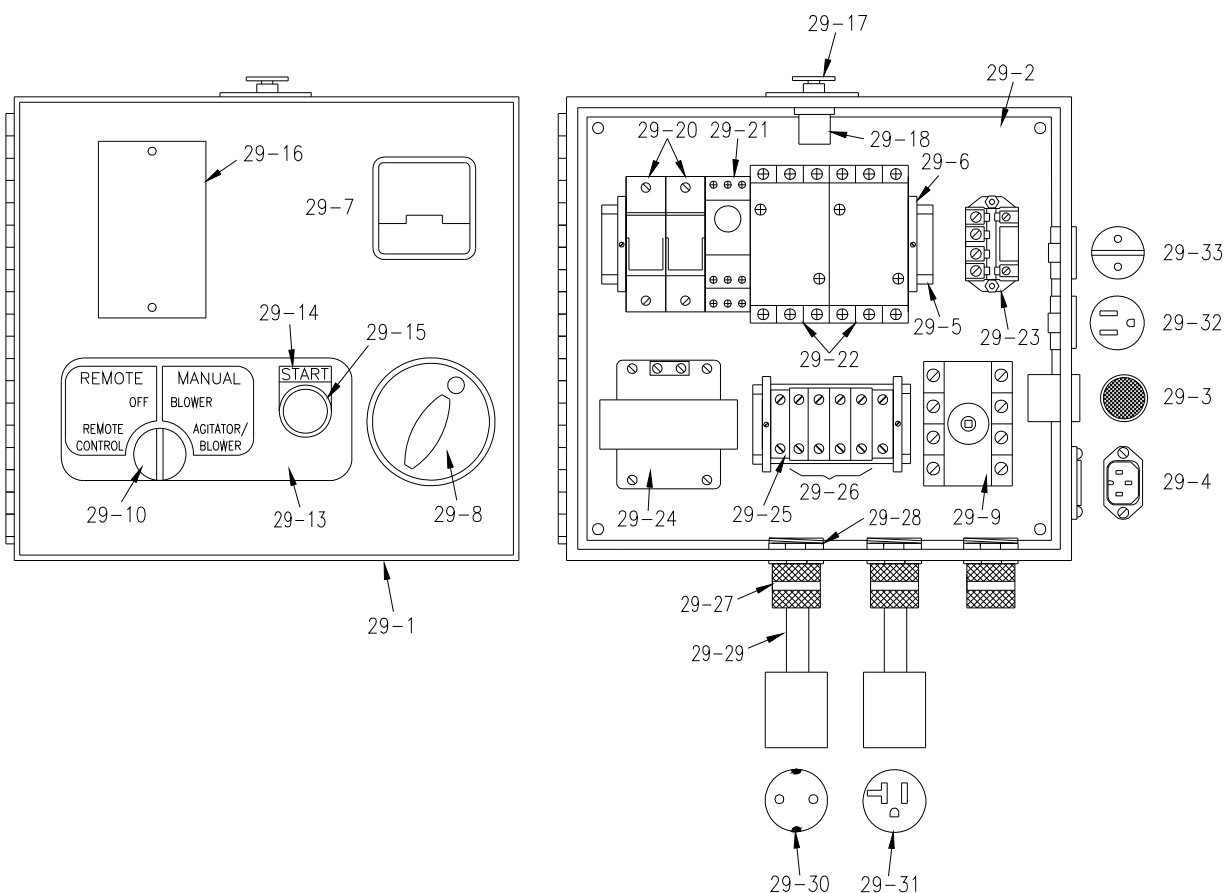


Electrical Exploded Parts List

Item#	Part#	Description	Item#	Part#	Description
28-1	1557-R2	Box, Electrical 11" x 13" x 7"	28-18	8075-1	Contactor, Kill Switch
28-2	1565	Plate, Backing for Electric Box	28-20	BRKR-1	Breaker, 1AMP (2)
28-3	543-M-38	Alarm for Pre-Alarm System, 24V	28-21	ELU06-6	Timer, 24 VAC
28-4	543-M-2	Receptacle, RC Plug #509-1050 (remote)	28-22	ELU11-5	GE Contactor / Relay 25 Amp (2)
28-5	ELU07-C	1 3/8" Dinrail, 8 1/2" Long	28-23	ELU10-10	Contactor / Relay 120V Control (2)
28-6	151080-49	Clamp, f/ 1 3/8" Din Rail (4)	28-24	ELU06-10	Transformer 2A
28-7	1531-B	Voltmeter, 0-300V	28-25	151080-61	Terminal Block, Small (2)
28-8	543-M-85	Assy, Switch, Disconnect, 4P Red	28-26	151080-62	Terminal Block, Large (4)
28-10	543-M-22	Switch, 4-position Selector	28-27	543-M-17	Connector, Cord, Liq. Tite, 1/2" Blue (4)
28-11	543-M-15	Contact Block, Selector Switch (white) #KA-1 (not shown)	28-28	391N-A-3	Locknut, Steel, Conduit, 1/2" (4)
28-12	543-M-16	Contact Block, Selector Switch (red) #KA-3 (3) (not shown)	28-29	543-M-47	Cord, Input #12-3(SJ) x 44" (2)
28-13	KMC-068	Decal, (Remote/Manual - 4-Position)	28-30	127	Plug, NEMA #5-15P (2)
28-14	543-M-60	Start Legend Plate	28-31	543-M-90	Cord & Connector Assy (Blower)
28-15	543-M-59	Switch, Pushbutton On	28-32	132-B	Receptacle, NEMA #6-15R
28-16	532	Plate, Block-Off	28-33	1544	Receptacle, NEMA #5-15R
28-17	508-2	Switch, Kill	28-34	ELU07-F	1 3/8" Dinrail, 2 3/4" Long
			28-35	ELU06-1	Cover, Transformer (not shown)

MODEL #250A -- ELECTRICAL PARTS LIST

230 V.A.C. 50 Hz.



Electrical Exploded Parts List

Item#	Part#	Description	Item#	Part#	Description
29-1	1557-R2	Box, Electrical 11" x 13" x 7"	29-17	508-2	Switch, Kill
29-2	1565	Plate, Backing for Electric Box	29-18	8075-1	Contactor, Kill Switch
29-3	543-M-38	Alarm for Pre-Alarm System, 24V	29-20	BRKR-5	Breaker, 1/2AMP (2)
29-4	543-M-2	Receptacle, RC Plug #509-1050 (remote)	29-21	ELU06-6	Timer, 24 VAC
29-5	RM-DINRAIL-A	Dinrail, 1 3/8"	29-22	ELU11-5	GE Contactor / Relay 25 Amp (2)
29-6	151080-49	Clamp, f/ 1 3/8" Din Rail (4)	29-23	ELU10-12	Relay, E-Mech, Control-V230, DPDY-NO
29-7	1531-B	Voltmeter, 0-300V	29-24	ELU06-10	Transformer 2A
29-8	54-M-33-OS	Operator Handle Assembly (Overseas)	29-25	151080-61	Terminal Block, Small (2)
29-9	543-M-33-D	Switch, Disconnect 40A #XA324BY	29-26	151080-62	Terminal Block, Large (4)
29-10	543-M-22	Switch, 4-position Selector	29-27	543-M-17	Connector, Cord, Liq. Tite, 1/2" Blue (3)
29-11	543-M-15	Contact Block, Selector Switch (white) #KA-1 (not shown)	29-28	391N-A-3	Locknut, Steel, Conduit, 1/2" (3)
29-12	543-M-16	Contact Block, Selector Switch (red) #KA-3 (3) (not shown)	29-29	12-3-SJ-M	12-3 SJ w/Brown/Blue/Green/Yellow
29-13	KMC-068	Decal, (Remote/Manual - 4-Position)	29-30	ELU06-9	Plug, European
29-14	543-M-60	Start Legend Plate	29-31	543-M-97	Cord & Connector Assy (Blower)
29-15	543-M-59	Switch, Pushbutton On	29-32	1544	Receptacle, NEMA# 5-15R
29-16	532	Plate, Block-Off	29-33	543-M-78	Socket, Schuko, 16A Cover Panel
			29-34	ELU06-1	Cover, Transformer (not shown)
			29-35	ELU10-13	Cover, ELU10-12, E-Mech Relay



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